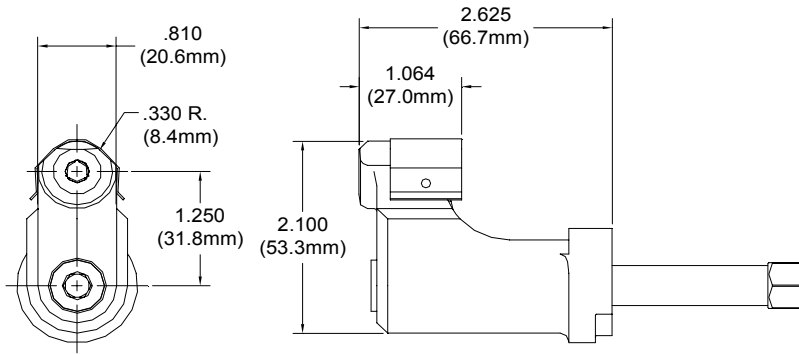
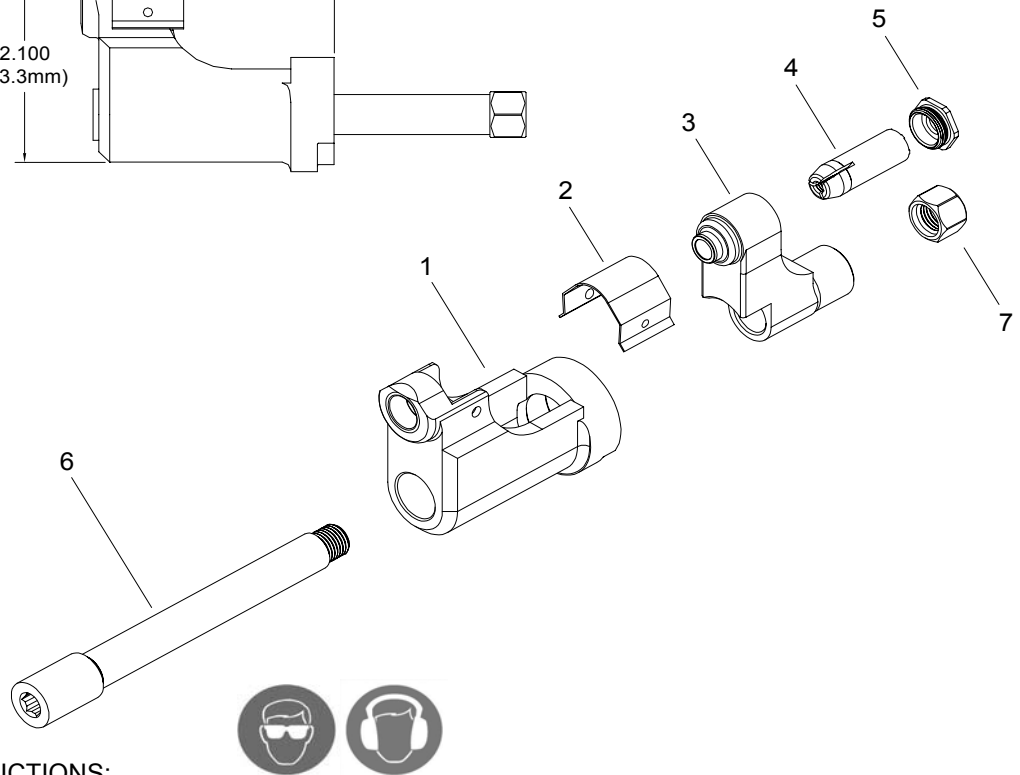


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, Use for closed access applications only!



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With draw bar and collet placed in the Housing, install on Tool. Using allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

Rev. 12/09

Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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Type:		Fasteners:		Recommended Tool: GBP204A		
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		****GP®, ****NAS Shear and *****NAS Tension Lockbolts		Alternate Tools: *GBP731 & **GBP745D		
Ref. No.	Qty.	Description	****NASS05- 204B-25OS	*****NAST05- 204B-25OS	NAS06- 204B-25OS	NAS08- 204B-25OS
1	1	Anvil	15564	15539	16635	18830
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20549	20549	20670	20886
4	1	Super-Grip Jaw Assembly	30543-S2	30543-S2	30654-S2	30862-S2
5	1	Cap	70647	70647	70647	70647
6	1	Drawbar	71116	71116	71116	71116
7	1	Nut	71114	71114	71114	71114