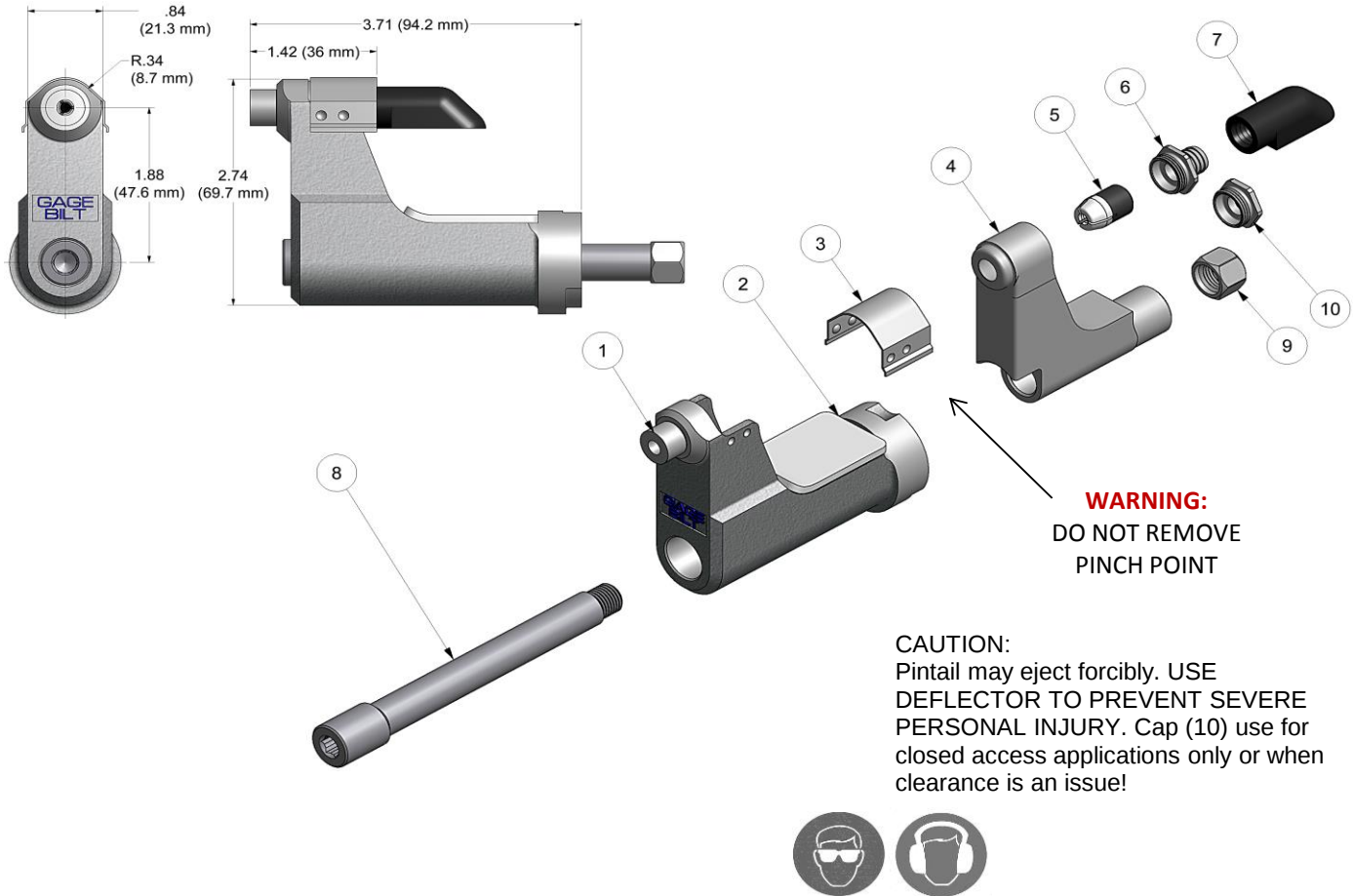


NOSE ASSEMBLY DATA SHEET



ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool.

Slide drawbar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-Tite® part no. 405124 to threads on draw bar). Replace screw and stop on tool.

1/11 REV. 2/15

Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 10-32 Ø		Grounding Stud	GB204(A)
			Alternate Tools: *GB722, **GB745, GB751 & *GB752
Ref. No.	Qty.	Description	GS10-204D-420S
1	1	Anvil Insert	11080
2	1	Anvil & Holder Assy	19997
3	1	Guard	60426
4	1	Collet	20723
5	1	Super-Grip Jaw Assy	30656-S10
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71116
9	1	Nut	71114
10	1	Cap	70571