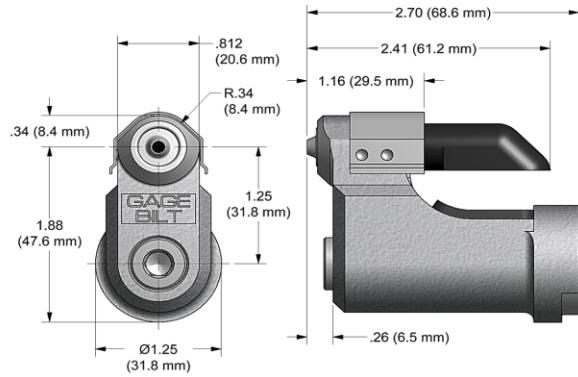
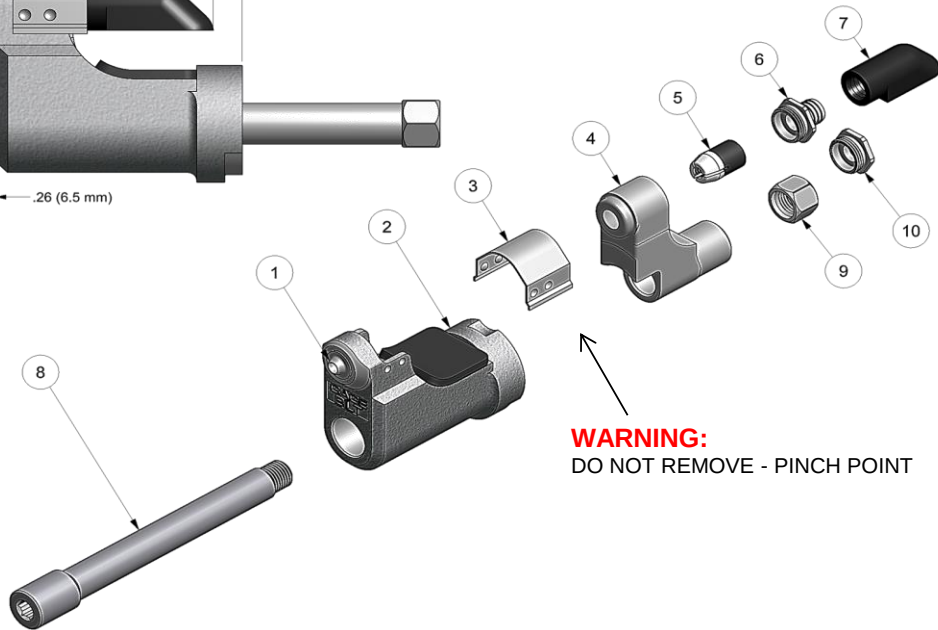


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 353204 with 756152 stroke limiter.

****Use Adapter No. 751204 with 713152 stroke limiter.

2/15 REV 7/18

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT	GB204(A)
			Alternate Tools: *GB722, **GB745, ***GB756 & ****GB713
Ref. No.	Qty.	Description	SB05-204D-27OS
1	1	Anvil Insert	15597
2	1	Anvil Assy (Inc. #1)	10972
3	1	Guard	60426
4	1	Collet	20722
5	1	Super-Grip Jaw Assy	30544-S2
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71116
9	1	Nut	71114
10	1	Cap	70571