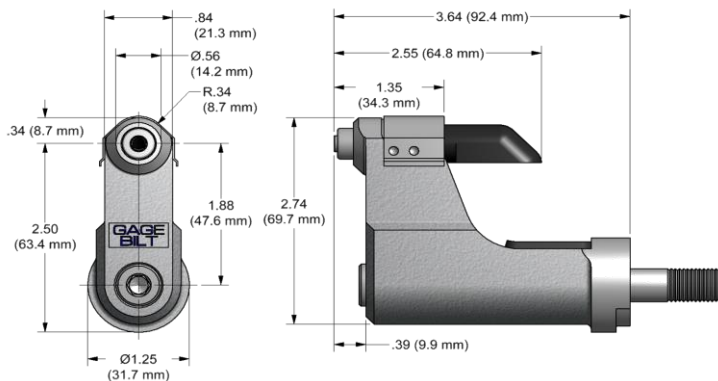
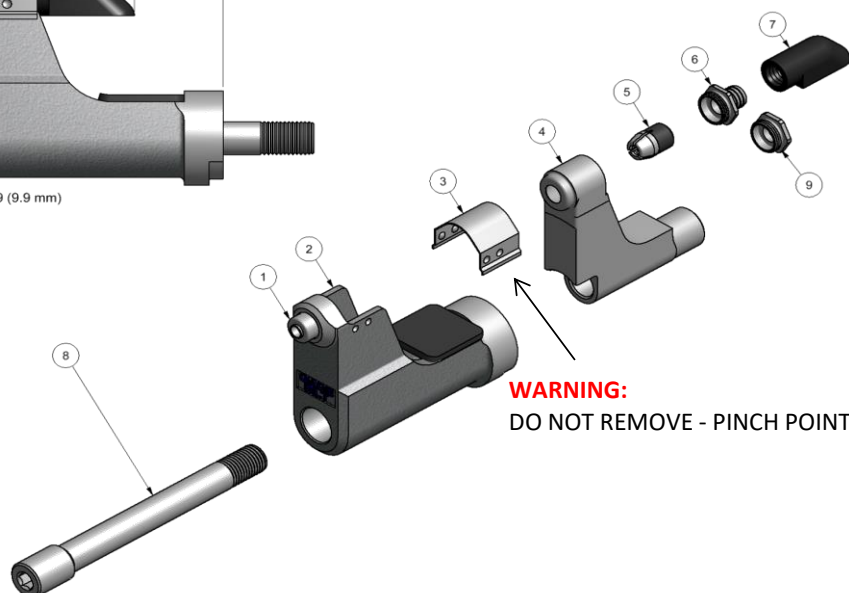


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:

DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



11/23 REV 10/25

*Use Adapter No. 751206-1 (No stroke limiter needed).

Optional use 713206 (No stroke limiter needed).

**Use Adapter No. 353206-1 (No stroke limiter needed).

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Non Self-Releasing 17/64" Ø		ASP®	GB206-500(A)
		ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	Alternate Tools: *GB722, GB731OS/206 & **GB745
Ref. No.	Qty.	Description	ASP08-206H-37OS
1	1	Cap Assembly	10143
2	1	Anvil Assembly	10990
3	1	Guard	60426
4	1	Collet	20723
5	1	Super-Grip Jaw Assembly	30864-S15
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71142
9	1	Cap	70571

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