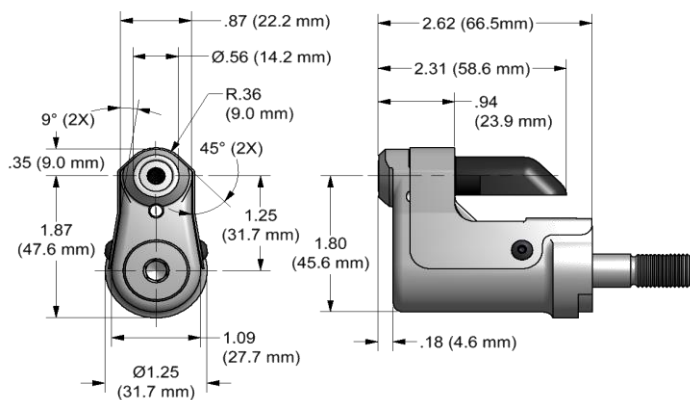
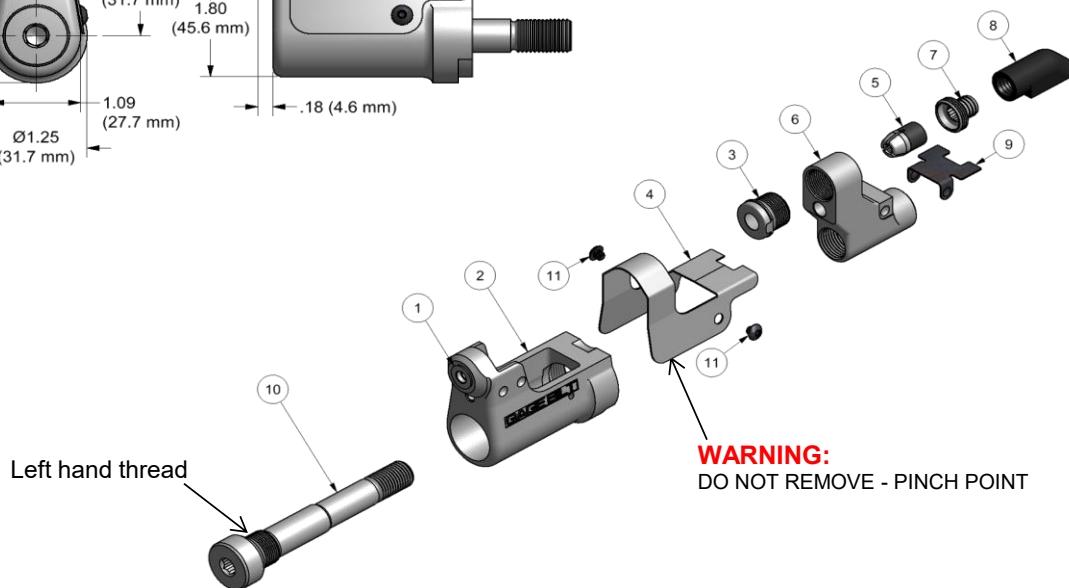


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTES:

1. Nose assembly shipped with 60447 stop.

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*Use Adapter No. 751206-1 & 722143 stroke limiter.
Optional use 731206 (No stroke limiter needed).
**Use Adapter No. 353206-1 & 745160 stroke limiter.

GAGE BILT
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Type:		Fasteners:	Recommended Tool:
1/4" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	GB206-500(A)
			Alternate Tools: *GB722, GB731OS/206 & **GB745
Ref. No.	Qty.	Description	UBR08-27OSSG
1	1	Anvil Insert	18013
2	1	Anvil Assembly (Incl. #1)	13570
3	1	Collet Cartridge	27704
4	1	Guard	60442
5	1	Super Grip Jaw Assembly	30864-S20
6	1	Collet Housing	20742
7	1	Barbed Retainer	70580
8	1	Deflector	61107
9	1	Backguard	60519
10	1	Drawbar	71151
11	2	Button Head Cap Screw	408511

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