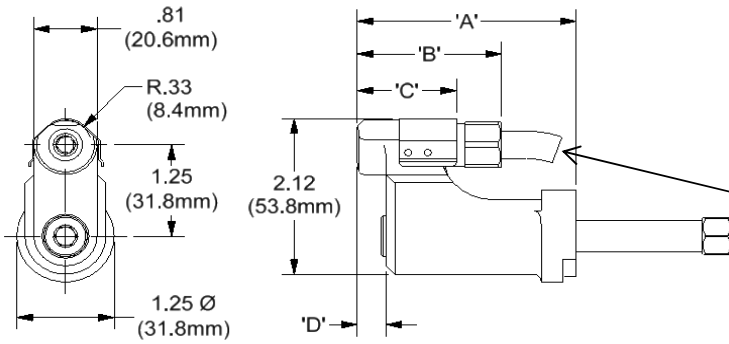


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE EVACUATION TUBE TO
PREVENT SEVERE PERSONAL INJURY

EVACUATION TUBES:

SOLD SEPARATE

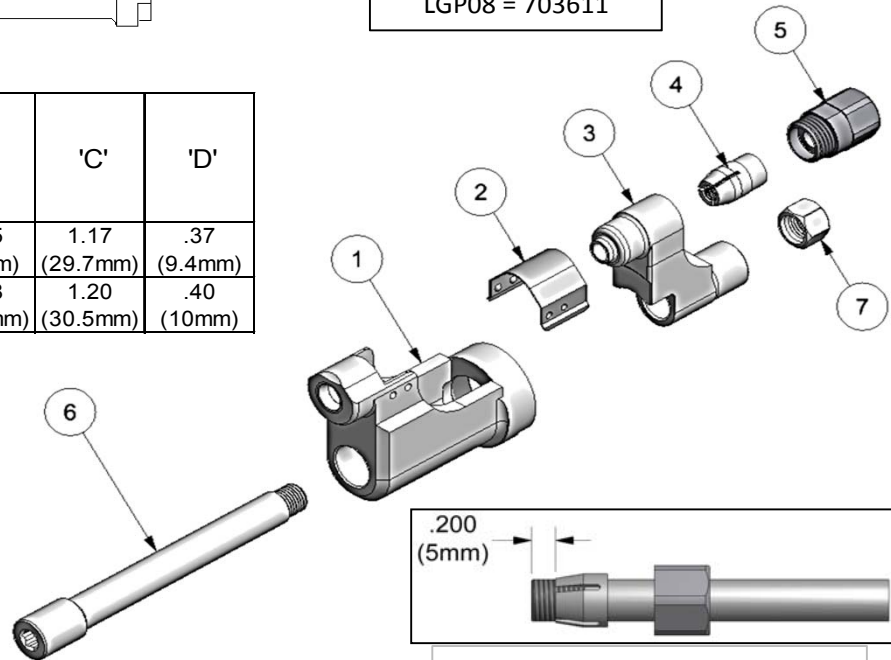
LGP06 = 703610

LGP08 = 703611

NOSE ASSEMBLY NUMBER	'A'	'B'	'C'	'D'
LGP06-204C-30V	2.78 (70.6mm)	1.85 (47mm)	1.17 (29.7mm)	.37 (9.4mm)
LGP08-204C-30V	2.81 (71.4mm)	1.88 (47.8mm)	1.20 (30.5mm)	.40 (10mm)

NOTE:

Yellow logo designates nose assy's
for lightweight GP® fasteners.



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

12/11 Rev. 6/13

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

MADE IN U.S.A.

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Type:		Fasteners:	Recommended Tool: GB204/GB204A	
Non Self-Releasing 3/16" & 1/4" Ø		LGP® Lockbolt	Alternate Tools: **GB745 & *GB731	
Ref. No.	Qty.	Description	LGP06- 204C-30V	LGP08- 204C-30V
1	1	Anvil Assembly (Inc. 61108 Rubber Guard)	16687	18849
2	1	Guard	60426	60426
3	1	Collet	26615-1	28834-1
4	1	Super-Grip Jaw Assembly	30669-S	30875-S
5	1	Cap-Vacuum	70656	70656
6	1	Drawbar	71116	71116
7	1	Nut	71114	71114