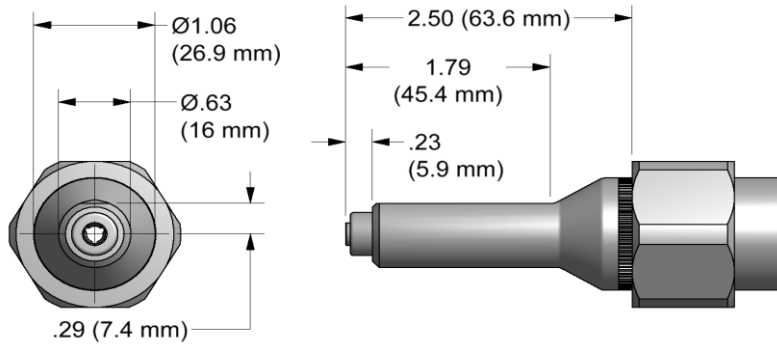


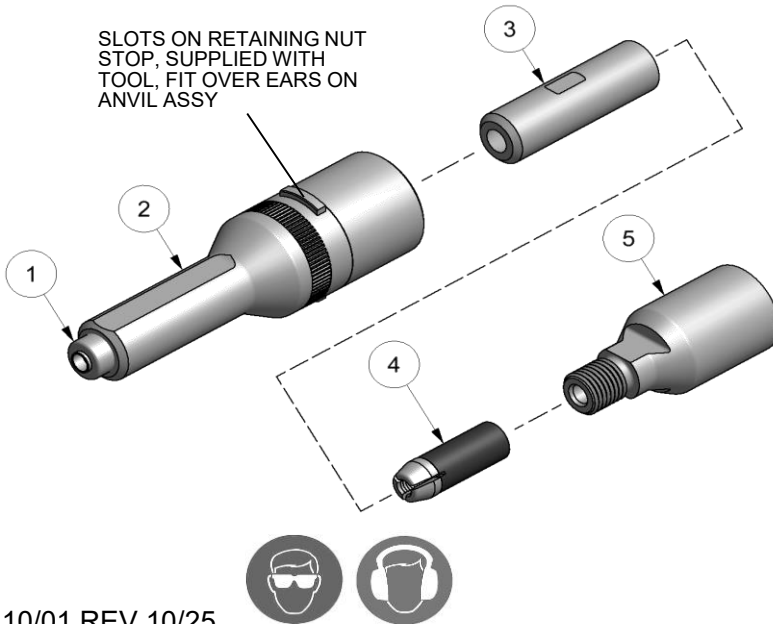
NOSE ASSEMBLY DATA SHEET



NOTE!

Use with driver:
ASP-08 for 17/64 dia.

SLOTS ON RETAINING NUT
STOP, SUPPLIED WITH
TOOL, FIT OVER EARS ON
ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Drop super grip jaw assembly (4) into collet (3).
 - Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 1/2" wrench on collet (3) and 7/16" wrench on extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 7/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
 - Slide anvil & holder assembly (2) over assembled collet (3) and extension-collet (6).
 - Slide Retaining nut and retaining nut stop (see exploded view) on anvil assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.

10/01 REV 10/25

*Anvil Assembly includes 35308 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 17/64" Ø		ASP® ASP 2, ASP PF, ASP 2 F, ASP 2 LC, ASP 4 FF, ASP FF, ASP F, ASP-LC and MAF	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	ASP08-745B-23
1	1	Cap Assy	10143
2	1	Anvil & Holder Assembly (Inc.#1)	11179
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30864-S2
5	1	Extension-Collet	70552-1

ASP® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.