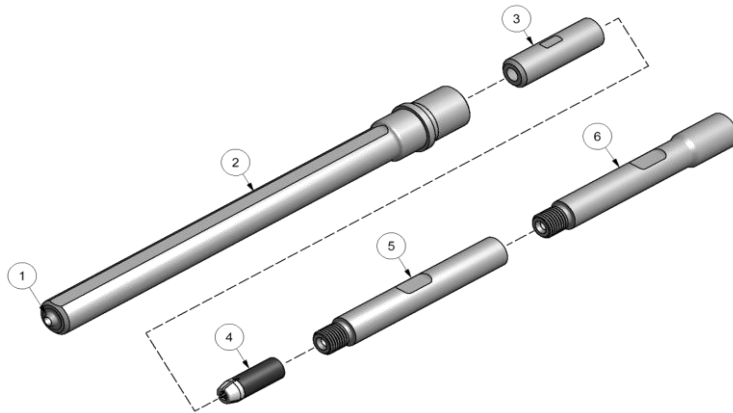
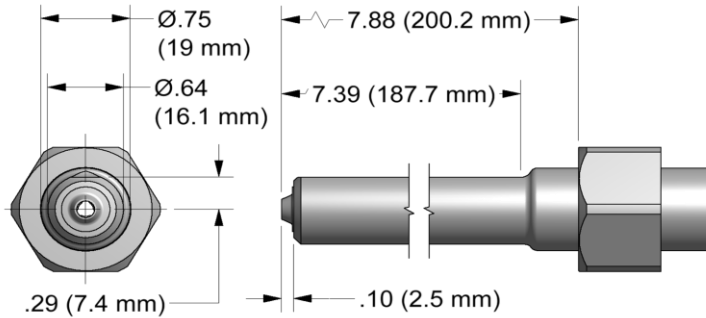


NOSE ASSEMBLY DATA SHEET



Rev.10/25

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and assembled extension-collets (5 & 6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Thread extension-collet (5) to extension-collet (6) and tighten using flats provided.
 - Place jaws (4) into rear of collar (3). Thread collet (3) to assembled extension-collets (5 & 6) by hand then tighten using flats provided per "B" above.
 - Thread assembled collet (3) and assembled extension-collets (5 & 6) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut on anvil and tighten nose assembly to tool. (Note: retaining nut stop not used with this nose assembly).

DISASSEMBLY:

Reverse assembly instructions.

*SB08 for maintenance and close clearance applications.

**105 PSI required for MS90353 & MS90354

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB722 (for 3/16") GB714 (for 1/4")	
Non Self-Releasing 3/16" & 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: **GB713 & GB2480(A)	
Ref. No.	Qty.	Description	SB06-752B-80F	*SB08-752B-80F
1	1	Anvil-Driving	16024	18007
2	1	Anvil & Holder Assembly	13320-1	13321-1
3	1	Collet	20717	20717
4	1	Super-Grip Jaw Assembly	30655-S	30863-S
5	1	Extension-Collet	70461	70461-1
6	1	Extension-Collet	70551	70551-1

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.