

NOSE ASSEMBLY DATA SHEET

ASSEMBLY:

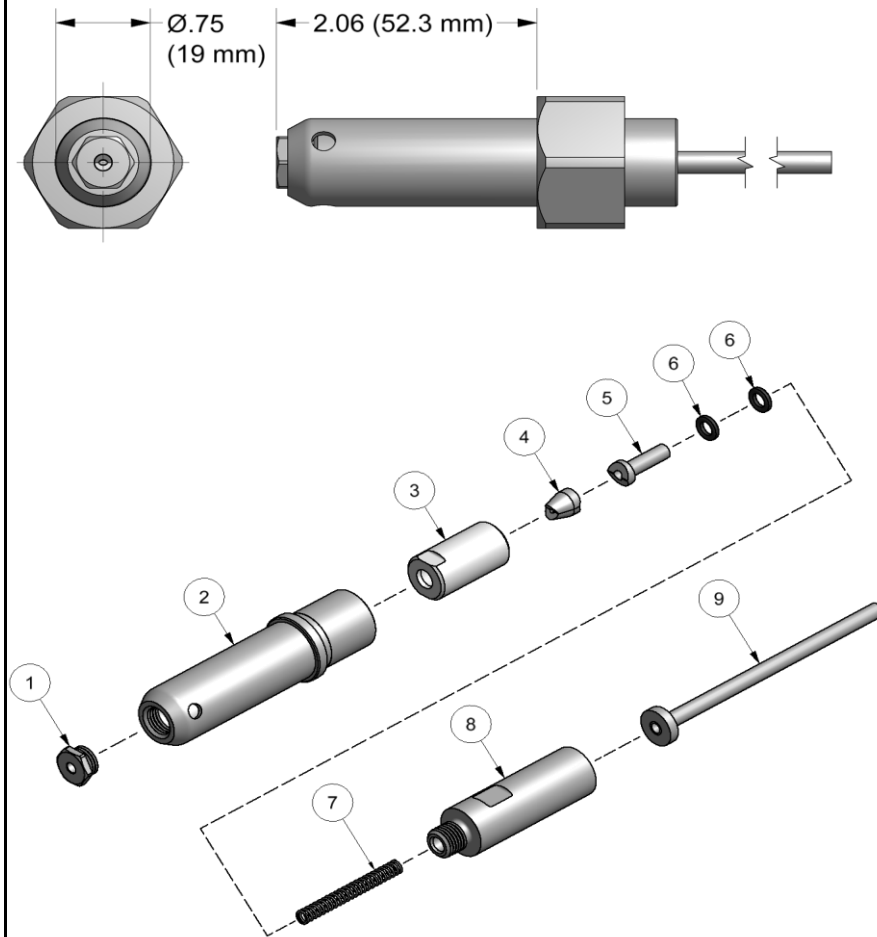
Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 5-7 to attach to tool.

- Insert pintail tube (9) into piston i.d. on tool. Then thread extension-collet (8) to piston on tool using flats provided and hex in rear of piston.
- Insert spring (7) into i.d. of extension-collet (8).
- Slide o-rings (4) onto rear of follower (5) until flush with back of follower (5).
- Insert jaws (4) into rear of collet (3) then insert follower (5) and put flush into rear of jaws (4)
- Thread assembled collet (3) to extension-collet (8) attached to tool using flats provided.
- Slide anvil & holder assy (2) over collet (3).
- Slide retaining nut over anvil and tighten to tool. (Note: retaining nut stop not used on this nose assy).

DISASSEMBLY:

Reverse assembly instructions.



11/06 Rev. 3/25

*Remove for -6 Intermax.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK	GB751
			Alternate Tools: GB752, GB722 & GB2480(A)
Ref. No.	Qty.	Description	456MAX-751A-21
1	1	Nose Tip	10206-1
2	1	Anvil-Holder Assy	10942-4
3	1	Collet	70105
4	1	Jaw Set	30513
5	1	Follower	40506
6	2	O'Ring	400774
7	1	Spring	70109
8	1	Extension-Collet	70466
9*	1	Pintail Tube	40446

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