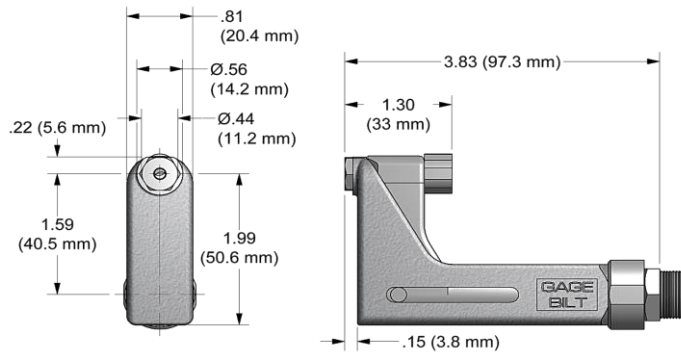


# NOSE ASSEMBLY DATA SHEET

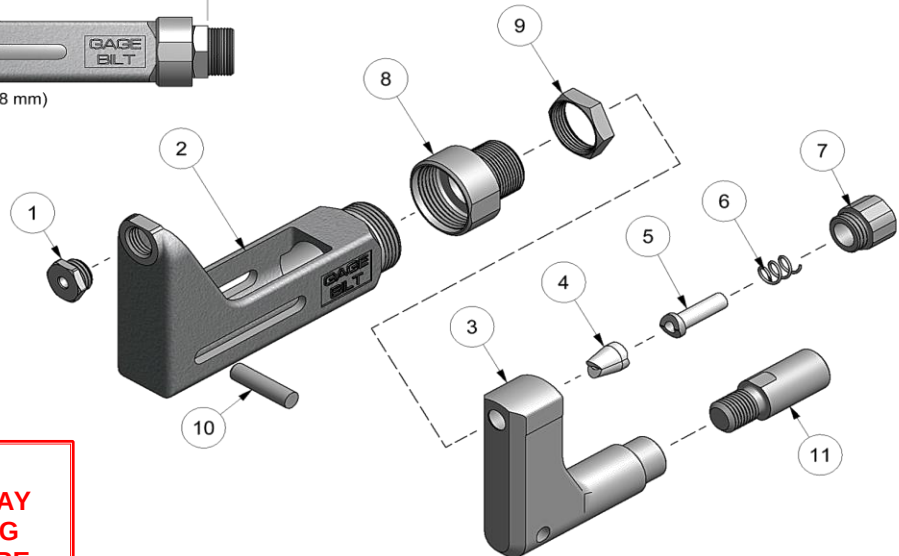


**CAUTION:**  
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!

## Attachment:

Apply blue Loctite® 242 to anvil adapter (8) and adapter-collet (11) threads. Screw nose assembly onto tool until it stops then back off until nose is in desired position.

**(Warning:** do not back off nose assembly more than one complete turn). Lock in place with jam nut (70411) against face of tool.



**WARNING:**  
**KEEP FINGERS AND HANDS AWAY FROM NOSE ASSEMBLY DURING OPERATION TO PREVENT SEVERE PERSONAL INJURY.**



\*GB715 5/32" & 3/16" ALUMINUM ONLY  
\*\*GB51 5/32" ALUMINUM ONLY DOES NOT PULL 3/16"

2/18 REV 4/25

**GAGE BILT**  
MADE in USA

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| Type:                                       |      | Fasteners:                                                                                                                              |  | Recommended Tool:<br>*GB715 |  |
|---------------------------------------------|------|-----------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------|--|
| Non-Self-Releasing<br>1/8", 5/32" & 3/16" Ø |      | CHERRYMAX®,<br>CHERRYMAX® 'AB',<br>MBC® LOCK CREATOR<br>BACR15FR/FP, BACR15GF/GK,<br>NAS1900 S & U SERIES BLIND RIVET WITH DRIVE WASHER |  | Alternate Tools:<br>**GB51  |  |
|                                             |      |                                                                                                                                         |  |                             |  |
| Ref. No.                                    | Qty. | Description                                                                                                                             |  | 456MAX-715B-400S            |  |
| 1                                           | 1    | Nose Tip                                                                                                                                |  | 13452                       |  |
| 2                                           | 1    | Anvil Holder                                                                                                                            |  | 13536                       |  |
| 3                                           | 1    | Collet                                                                                                                                  |  | 20914                       |  |
| 4                                           | 1    | Jaw Set                                                                                                                                 |  | 30617                       |  |
| 5                                           | 1    | Follower                                                                                                                                |  | 40304-2                     |  |
| 6                                           | 1    | Spring                                                                                                                                  |  | A-1503                      |  |
| 7                                           | 1    | Cap                                                                                                                                     |  | 60429                       |  |
| 8                                           | 1    | Anvil Adapter                                                                                                                           |  | 70346                       |  |
| 9                                           | 1    | Jam Nut                                                                                                                                 |  | 70411                       |  |
| 10                                          | 1    | Pin                                                                                                                                     |  | 70468                       |  |
| 11                                          | 1    | Adapter-Collet                                                                                                                          |  | 70340                       |  |

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