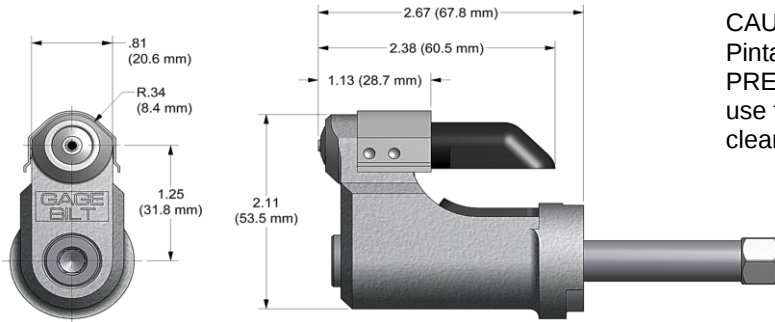
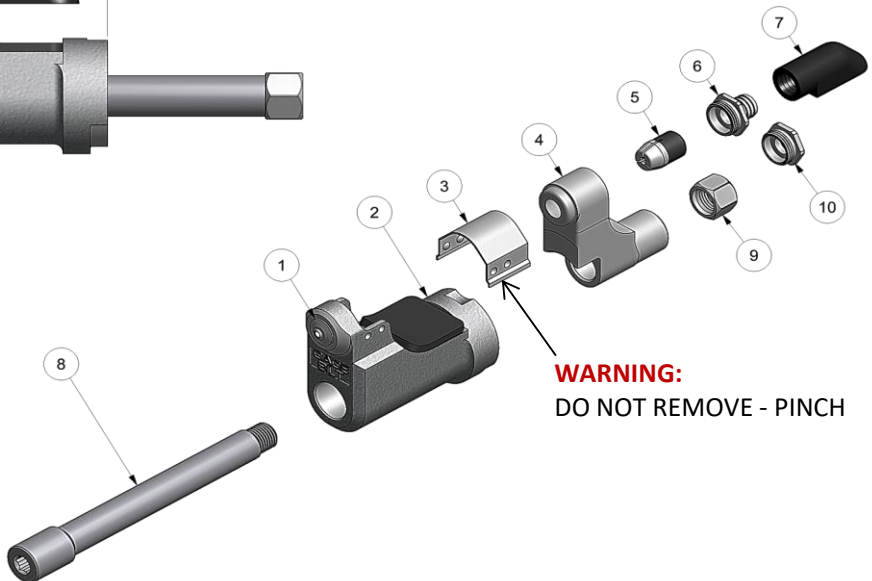


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751204

**Use Adapter No. 353204.

1/11 REV. 2/23

GAGE BILT
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Type:		Fasteners:			Recommended Tool:	
Non Self-Releasing 1/8", 5/32", 3/16" & 1/4" Ø		BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER NAS1900 S & U SERIES			GB204(A)	
					Alternate Tools: *GB752, **GB745 & *GB722	
Ref. No.	Qty.	Description	SMLS04-204D-27OS	SMLS05-204D-27OS	SMLS06-204D-27OS	SMLS08-204D-27OS
1	1	Anvil Insert	10485	15596	16023	10868
2	1	Anvil Assy (Inc. #1)	10975	10976	10977	10978
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722	20722	20722	20722
5	1	Super-Grip Jaw Assy	30425-S7	30545-S8	30656-S10	30864-S15
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71116	71116	71116	71116
9	1	Nut	71114	71114	71114	71114
10	1	Cap	70571	70571	70571	70571