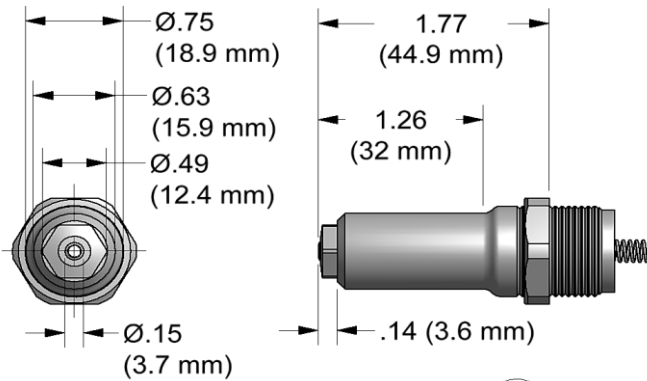


NOSE ASSEMBLY DATA SHEET



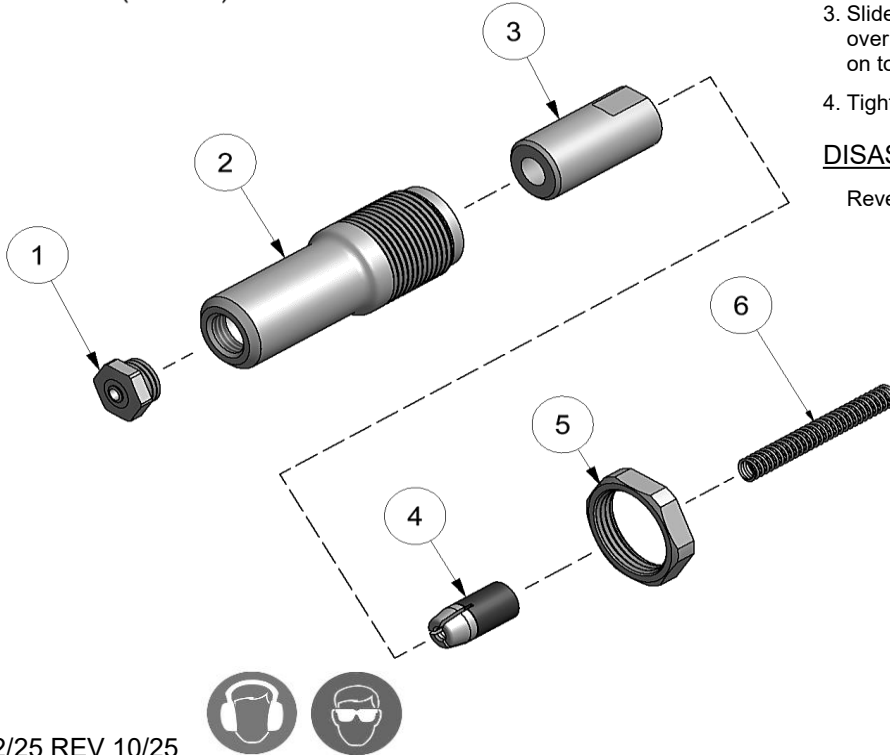
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3). (Note direction in exploded view).
 - Place spring (6) into i.d. of piston on tool and push in until it stops. Thread collet (3) to piston on tool using flats provided and hex in rear of piston on tool.
 - Slide anvil holder (2) with jam nut (5) attached over collet (3) and thread into head cylinder assy on tool.
 - Tighten jam nut (5) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



2/25 REV 10/25

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 5/32" Ø		STANDARD MBC® NAS1719, NAS1720 & NAS1721	GB704
			Alternate Tools: GB701SH
Ref. No.	Qty.	Description	MBC05-704-16
1	1	Nose Tip	10252-1
2	1	Anvil Holder	13496
3	1	Collet	20334
4	1	Super Grip Jaw Assembly	30529-S1
5	1	Lock Nut	70104
6	1	Spring	A-1495

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