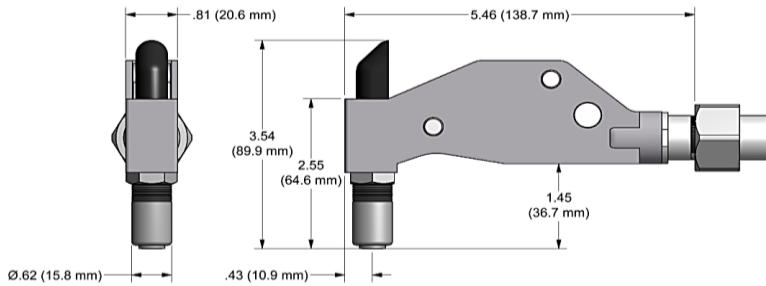


NOSE ASSEMBLY DATA SHEET



CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

Nose Assy	Nose Tip	Anvil & Holder Assy	Jaw	Spring
UBB04-751B-54RA	10176-5	12311	30525	50301
UBB05-751B-54RA	10176-5	12311	30544	50311
UBB06-751B-54RA	10181-6	12236	30655	50311

*GB752 USE 752142 STROKE LIMITER.

**GB731 USE 731134 STROKE LIMITER.

***GB722 USE 722142 STROKE LIMITER.

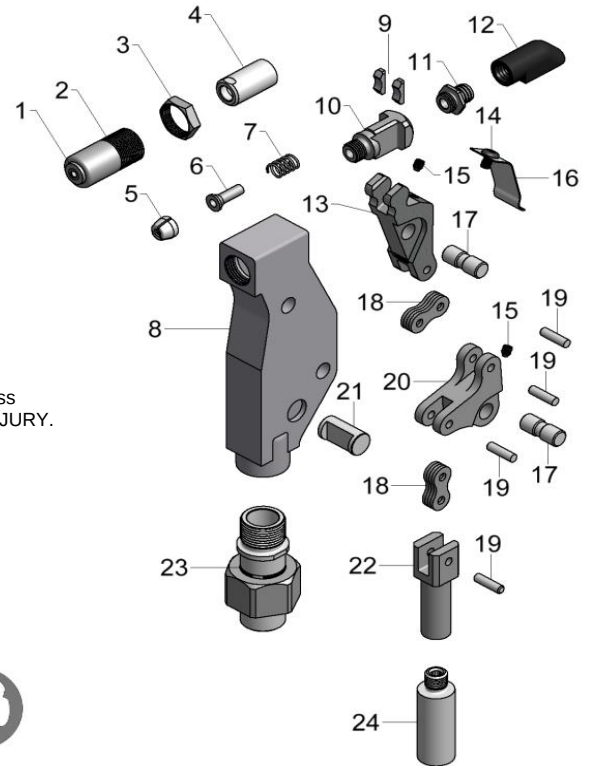
****MOST FASTENERS REQUIRE MORE THAN ONE PULL.

Rev 10/14

GAGE BILT

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ATTACHMENT:

Screw collet extension (24) onto head piston adapter assy (23) into nose adapter and hand tighten nut. Nose assembly should rotate if stop is properly aligned when tightening. Connect air to tool, screw nose tip & anvil & holder assy down until pintail moves freely in & out.

DISASSEMBLY:

Loosen jam nut (3) and remove anvil & holder assy (2). Unscrew collet (4) which contains jaws (5), follower (6), and spring (7) from drawbolt collet (10).

Remove screw (14) and guard (16). Remove two set screws (15) and push out two pivot pins (17) to permit removal of linkage. Shoe bearings (9) and drawbolt collet (10) will disengage from lever (13).

Remove four link pins (19) to disassemble lever (13), links (18), bellcrank (20) and drawbolt (22).

Remove guide pin (21) from frame (8). Adapter assy (23) is secured to frame with Loctite® and need not be removed unless damaged.

REASSEMBLY:

Reverse the procedure. Linkage, consisting of lever (13), links (18), bellcrank (20) and drawbolt (22) should be assembled as a subassembly before inserting lever (13) into shoe bearings (9) and drawbolt collet (10). MAKE SURE NOTCHES ON DRAWBOLT COLLET (10) ARE POINTING TOWARDS LEVER (13). This complete subassembly may then be inserted into frame (8) and retained by guide pin (21) and pivot pins (17).

Ref. No.	Qty.	Description	Part Number
1	1	Nose Tip	See Chart
2	1	Anvil & Holder Assy	See Chart
3	2	Jam Nut	70411
4	1	Collet	20563
5	1	Jaw Set	See Chart
6	1	Follower	40301
7	1	Spring	See Chart
8	1	Frame	75310
9	2	Shoe Bearing	75311
10	1	Drawbolt Collet	70486
11	1	Barbed Retainer	70575
12	1	Deflector	61107
13	1	Lever	75313
14	1	Button Head Cap Screw	402471
15	2	Set Screw	75315
16	1	Guard	75316
17	2	Pivot Pin	75317
18	8	Link	75318
19	4	Link Pin	75319
20	1	Bellcrank	75320
21	1	Guide Pin	75321
22	1	Drawbolt	75322
23	1	Adapter Assy	70459
24	1	Collet Extension	70463