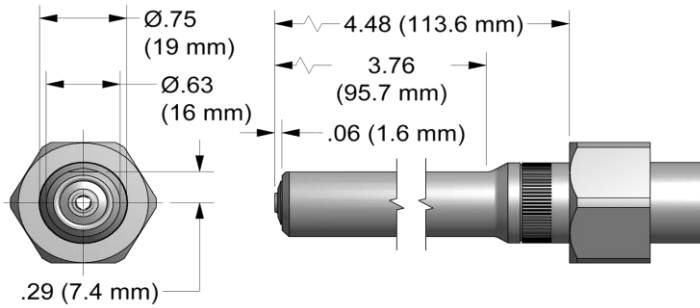


NOSE ASSEMBLY DATA SHEET



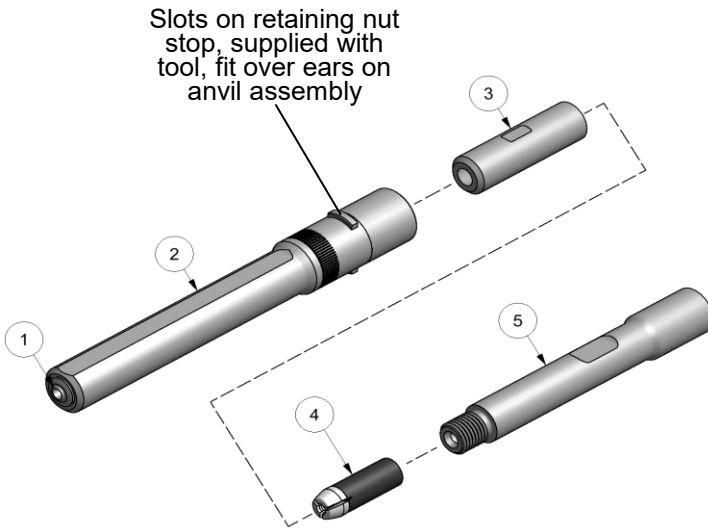
ASSEMBLY:

Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
 1. Insert super grip jaw assy (4) into rear of collet (3).
 2. Thread collet (3) to extension-collet (5) using hex key in front of collet-extension (5) and flats provided on collet (3).
 3. Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.
 4. Slide anvil & holder assembly (2) over collet (3).
 5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.



*Anvil Assembly consists of #1 and 35208 retainer

4/14 REV 10/25

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Type:		Fasteners:	Recommended Tool: GB751
Non Self-Releasing 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	Alternate Tools: GB722, GB752 & GB2480(A)
Ref. No.	Qty.	Description	SMLS06-752B-45
1	1	Anvil-Driving	16023
2	1	Anvil & Holder Assembly	17755
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30656-S
5	1	Extension-Collet	70551

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. UNIMATIC® IS A REGISTERED TRADEMARK OF HOWMET AEROSPACE.