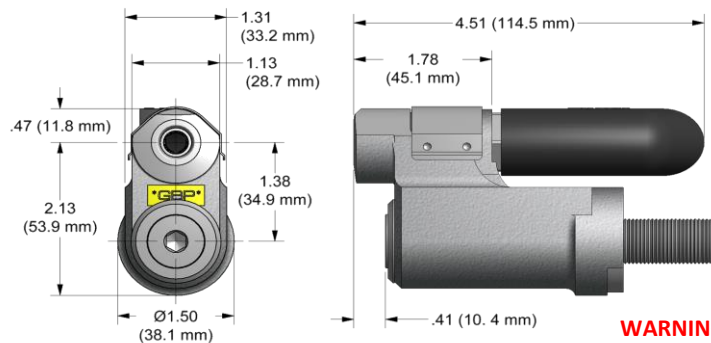


NOSE ASSEMBLY DATA SHEET



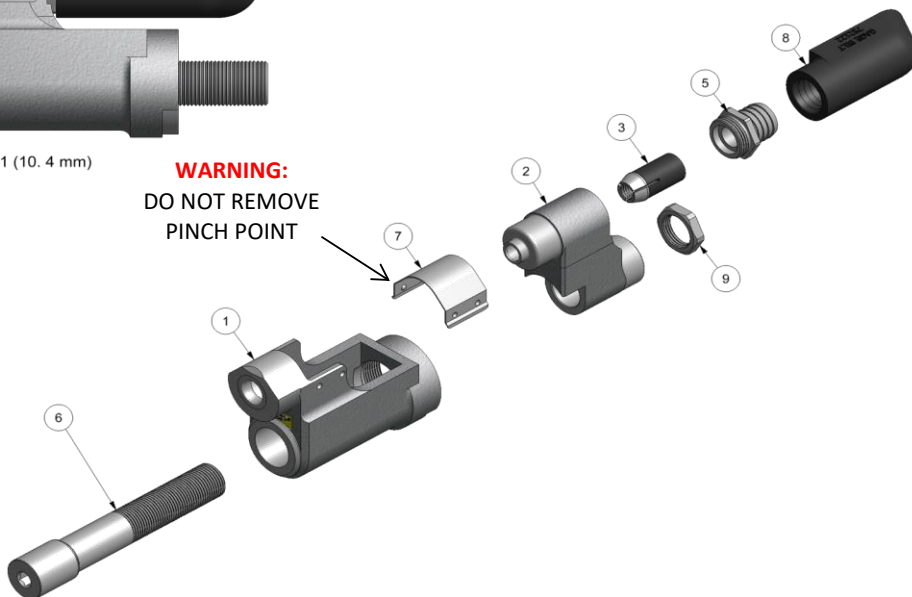
CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

CAUTION:

Pintail may eject forcibly. TO PREVENT SEVERE PERSONAL INJURY, always use deflector! Cap (9) use for closed access applications only or when clearance is an issue!

WARNING:
DO NOT REMOVE
PINCH POINT



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



2/12 REV. 9/25

*Use Adapter No. 745208 with 756153 stroke limiter.

**Use Adapter No. 745208 with 258153 stroke limiter & 258156 relief valve.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB208-625(A)	
Non Self-Releasing 5/16" & 3/8" Ø		LGP® Lockbolts	Alternate Tools: *GB756 and **GB2581(A)	
Ref. No.	Qty.	Description	LGP10-208A-34	LGP12-208A-34
1	1	Anvil Assembly	11053	11252
2	1	Collet Assembly	21050	21240
3	1	Super-Grip Jaw Assembly	31022-S	31226-S8
4	1	Spacer	61016	-----
5	1	Cap	61105	61105
6	1	Drawbar	71137	71137
7	1	Guard	61012	61012
8	1	Deflector	752122	752122
9	1	Nut	71136	71136

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