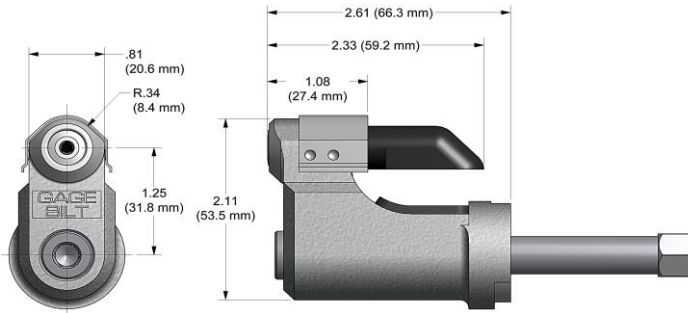
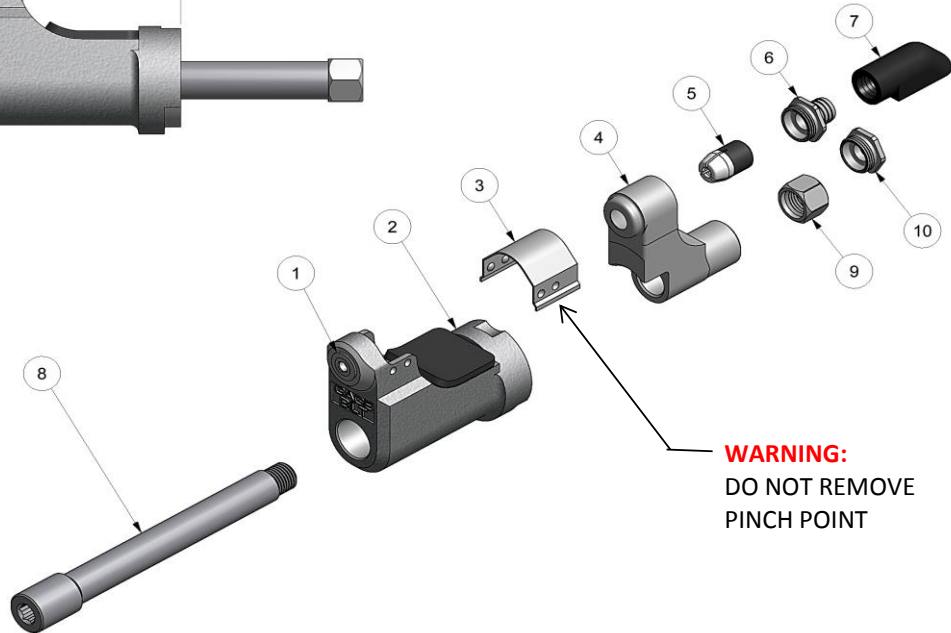


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE
PINCH POINT

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

1/11 REV. 3/15

Covered Under Patent No. 5,371,933



*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN USA

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB204		
Non Self-Releasing 1/8,"5/32", 3/16" & 1/4" Ø		UNIMATIC® SINGLE ACTION NAS1919 & NAS1921 "U" TYPE BLIND RIVET WITH DRIVE WASHER		Alternate Tools: *GB752, **GB745 & *GB722		
Ref. No.	Qty.	Description	UBR04-204D-27OS	UBR05-204D-27OS	UBR06-204D-27OS	UBR08-204D-27OS
1	1	Anvil Insert	10486	15598	16025	18013
2	1	Anvil Assy	13329	13330	13331	13332
3	1	Guard	60426	60426	60426	60426
4	1	Collet	20722	20722	20722	20722
5	1	Super-Grip Jaw Assy	30425-S7	30545-S8	30656-S10	30864-S12
6	1	Barbed Retainer	70569	70569	70569	70569
7	1	Deflector	61107	61107	61107	61107
8	1	Drawbar	71116	71116	71116	71116
9	1	Nut	71114	71114	71114	71114
10	1	Cap	70571	70571	70571	70571