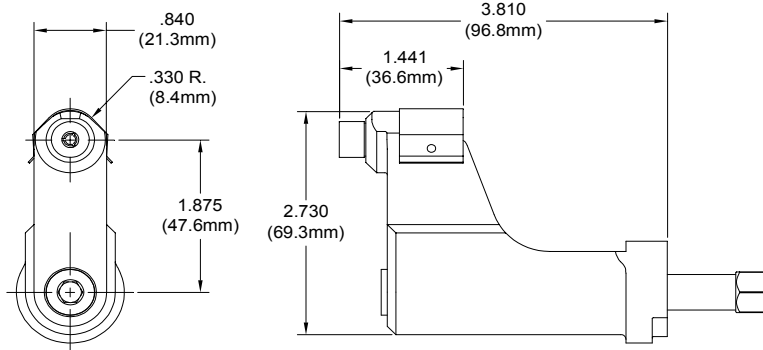
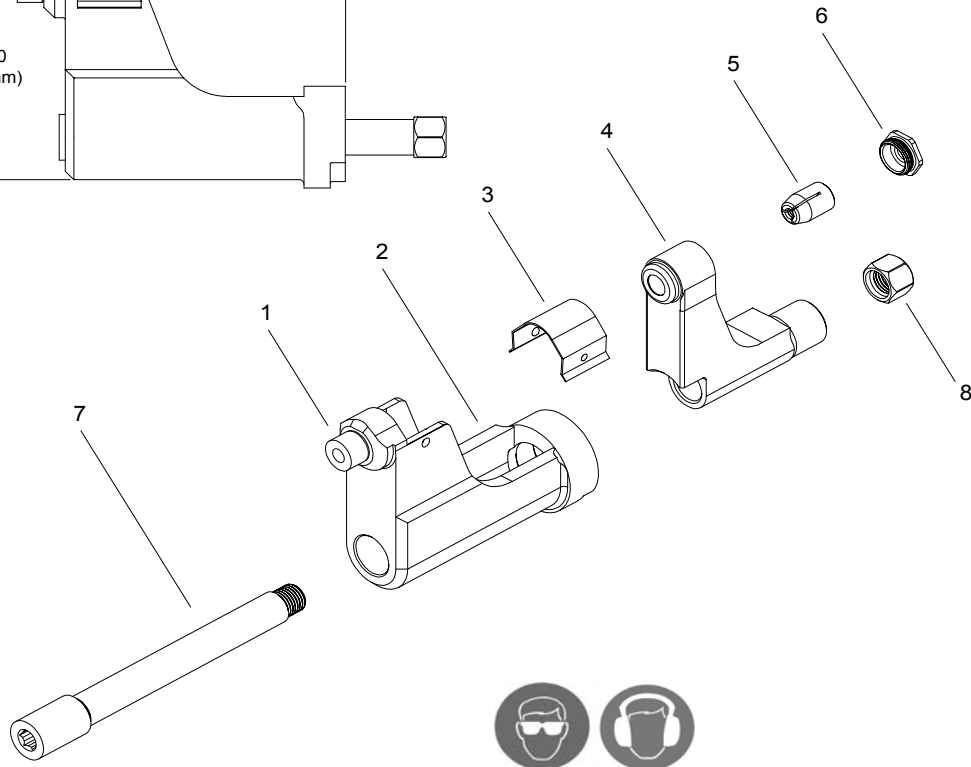


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. Use for closed access applications only to prevent SEVERE PERSONAL INJURY!



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool.
Slide drawbar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-Tite part no. 405124 to threads on draw bar). Replace screw and stop on tool.

8/05 Rev. 3/06

Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

***Use Adapter No. 751204 with 712154 stroke limiter.

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 8-32 & 10-32 Ø		Grounding Stud		GBP204A	
				Alternate Tools: *GBP752F, **GBP745D & ***GBP731	
Ref. No.	Qty.	Description	GS8-204C-420S	GS10-204C-420S	
1	1	Anvil Insert	18847	11049	
2	1	Anvil & Holder Assembly	13394	19997	
3	1	Guard	60426	60426	
4	1	Collet	20723	20723	
5	1	Super-Grip Jaw Assembly	30545-S5	30656-S4	
6	1	Cap	70647	70647	
7	1	Drawbar	71116	71116	
8	1	Nut	71114	71114	