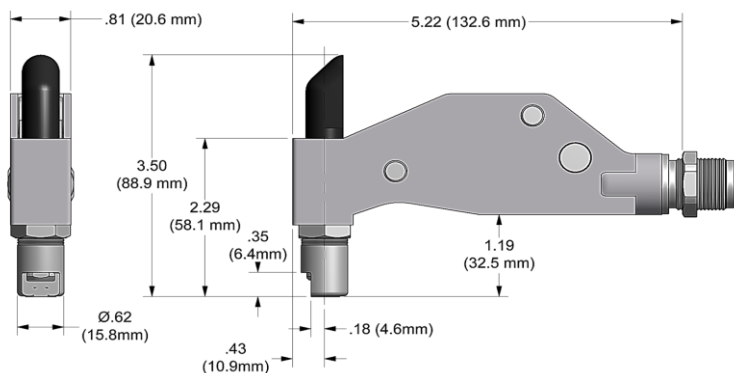


NOSE ASSEMBLY DATA SHEET

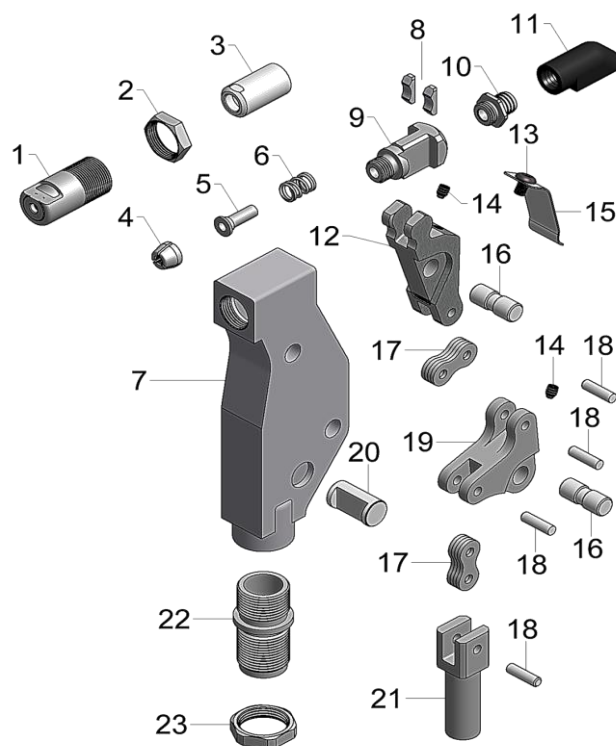


CAUTION!

Pintails may eject forcibly. This nose is for closed access applications. If used in open access applications, 704214 catcher bag is recommended TO PREVENT SEVERE PERSONAL INJURY.

*GB752 USE 752142 STROKE LIMITER & 751704 ADAPTER.

**MOST FASTENERS REQUIRE MORE THAN ONE PULL.



2/17 REV 10/25

GAGE BILT

MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA

Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505

solutions1@gagebilt.com / www.gagebilt.com

Type:	Fasteners:	Recommended Tool:
Single Action 3/16" Ø	MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT, CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH DRIVE WASHER	GB704
		Alternate Tools: *GB752

Ref. No.	Qty.	Description	UBB06-704-54RAC
1	1	Anvil & Holder Assembly	12236-1
2	1	Jam Nut	70411
3	1	Collet	20563
4	1	Jaw Set	30655
5	1	Follower	40301
6	1	Spring	A-1687
7	1	Frame	75310
8	2	Shoe Bearing	75311
9	1	Drawbolt Collet	70486
10	1	Barbed Retainer	70575
11	1	Deflector	61107
12	1	Lever	75313
13	1	Button Head Cap Screw	402471
14	2	Set Screw	75315
15	1	Guard	75316
16	2	Pivot Pin	75317
17	8	Link	75318
18	4	Link Pin	75319
19	1	Bellcrank	75320
20	1	Guide Pin	75321
21	1	Drawbolt	75322
22	1	Adapter Fitting	75323
23	1	Jam Nut	70104

ATTACHMENT:

Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

Disconnect air supply from tool. Hold back of drawbolt-collet (9) down with thumb. Thread anvil & holder assy (1) into frame (7) until it bottoms out on collet (3). Loosen approximately 1/4 turn and tighten jam nut (2) securely to frame (7). Engage one or two threads of drawbolt (21) onto piston assy located on tool, then insert adapter fitting (22) into end of head cylinder assy located on tool and turn clockwise until snug. Rotate nose assembly to desired position and tighten jam nut (23) securely. Reconnect air supply to tool.

DISASSEMBLY:

Loosen jam nut (2) and remove anvil & holder assy (1). Unscrew collet (3) which contains jaw set (4) from drawbolt-collet (9).

Remove button head cap screw (13) and guard (15). Remove two set screws (14) and push out two pivot pins (16) to permit removal of linkage. Shoe bearings (8) and drawbolt-collet (9) will disengage from lever (12).

Remove four link pins (18) to disassemble lever (12), links (17), bellcrank (19) and drawbolt (21).

Remove guide pin (20) from frame (7). Adapter Fitting (22) is secured to frame with Loctite® and need not be removed unless damaged.

REASSEMBLY:

Reverse the procedure. Linkage, consisting of lever (12), links (17), bellcrank (19) and drawbolt (21) should be assembled as a subassembly before inserting lever (12) into shoe bearings (8) and drawbolt-collet (9). MAKE SURE NOTCHES ON DRAWBOLT-COLLET (9) ARE POINTING TOWARDS LEVER (12). This complete subassembly may then be inserted into frame (7) and retained by guide pin (20) and pivot pins (16).