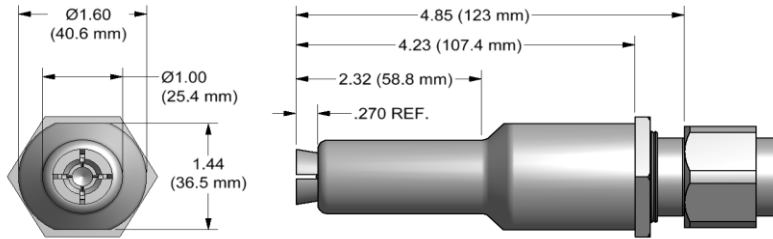
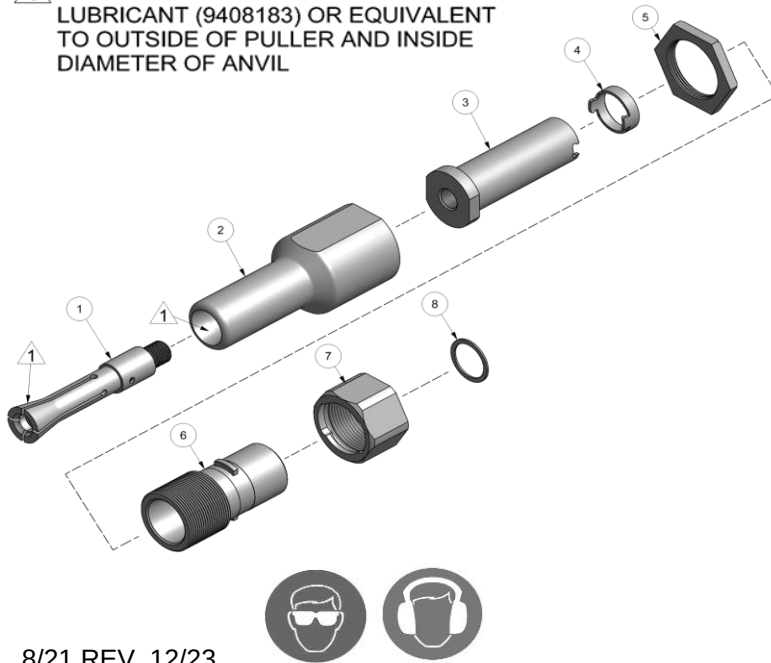


NOSE ASSEMBLY DATA SHEET



1. APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (9408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
 - Tighten krimper & stop assy (1) and adapter-spindle (3) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 5-6 to attach to tool.
- Place shim (8) onto shoulder of piston on tool.
 - Insert krimper & stop assy (1) into i.d. of sleeve-krimper (2) and thread to adapter-spindle (3).
 - Thread locknut (5) onto adapter-nose (6) until locknut (5) reaches end of threads.
 - Place collet lock (4) into rear of adapter-spindle (3). Carefully insert assembled parts into adapter-nose (6) then thread sleeve-krimper (2) onto adapter-nose (6) until the .270" (6.8 mm) as shown in dimensioned view above is achieved. Tighten locknut (5) to rear of sleeve-krimper (2).
 - Utilizing slots in retaining nut (7), slide retaining nut (7) from rear of adapter-nose (6) over ears.
 - Holding nose assy, attach to tool by rotating retaining nut (7) and pulling/pushing nut towards tool until ears engage "lock" then tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.

8/21 REV. 12/23

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		HUCKRIMP® NAS4450/NAS4445	GB745
			Alternate Tool: GB756 & GB2581(A)
Ref. No.	Qty.	Description	KS08-354-49
1	1	Krimper & Stop Assy	90811
2	1	Sleeve-Krimper	20317
3	1	Adapter-Spindle	70809
4	1	Collet Lock	35301
5	1	Locknut	71204
6	1	Adapter-Nose	70810
7	1	Retaining Nut	226104
8	1	Shim	35300

HUCKRIMP® IS A REGISTERED TRADEMARK OF ARCONIC FASTENING SYSTEMS (AFS). LOCTITE® AND C5-A® ARE REGISTERED TRADEMARKS OF HENKEL CORPORATION U.S.A. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.