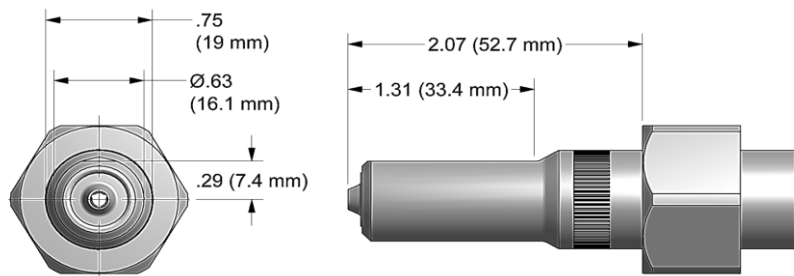


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

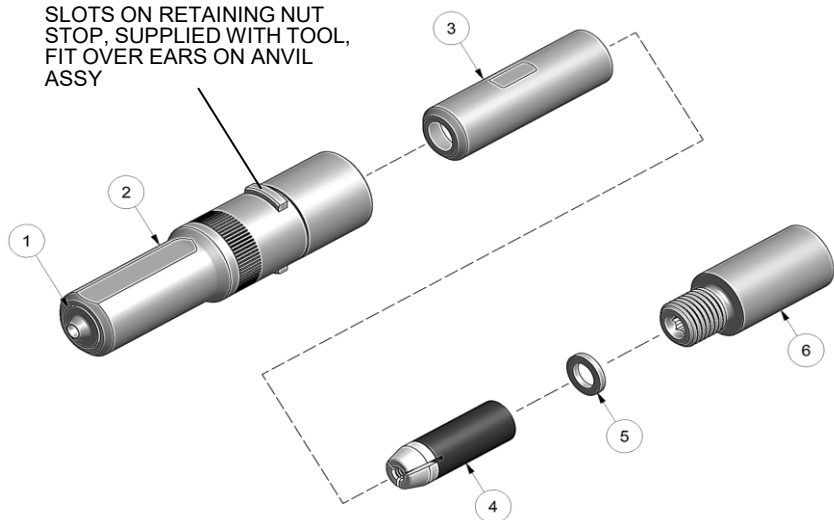
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. Tighten collet (3) and extension-collet (6) to 80-100 IN-LBS. (.36 - .44 Kn) torque.
- C. If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
 1. Stand extension-collet (6) on a flat surface with o.d. threads facing upward. (Note direction in exploded view).
 2. Place spacer (5) on top of extension-collet (6) then place super grip jaw assy (4) on top of spacer (5). Slide collet (3) over super grip jaw assy (4) and spacer (5) and thread collet (3) to extension-collet (6) by hand then tighten using flats provided per "B" above.
 3. Thread assembled collet (3) and extension-collet (6) onto piston of tool using flats provided and hex in rear of piston.
 4. Slide anvil & holder assembly (2) over collet (3).
 5. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



[GSA Schedule](#)

NSN: 5130-01-086-9692

Rev. 10/25



*ANVIL ASSEMBLY INCLUDES 35208 RETAINER

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB751 Alternate Tools: GB722, GB713, GB752 & GB2480(A)
Ref. No.	Qty.	Description	SB05-752C-20
1	1	Anvil-Driving	15597
2	1	*Anvil & Holder Assy	17743
3	1	Collet	20727
4	1	Super-Grip Jaw Assy	30544-S
5	1	Spacer	70572
6	1	Extension-Collet	70550

MAXIBOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.