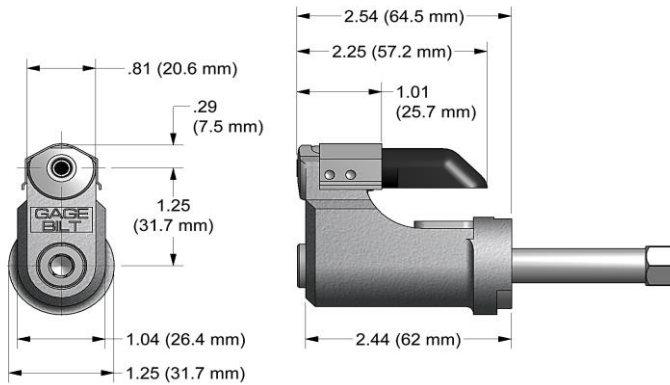
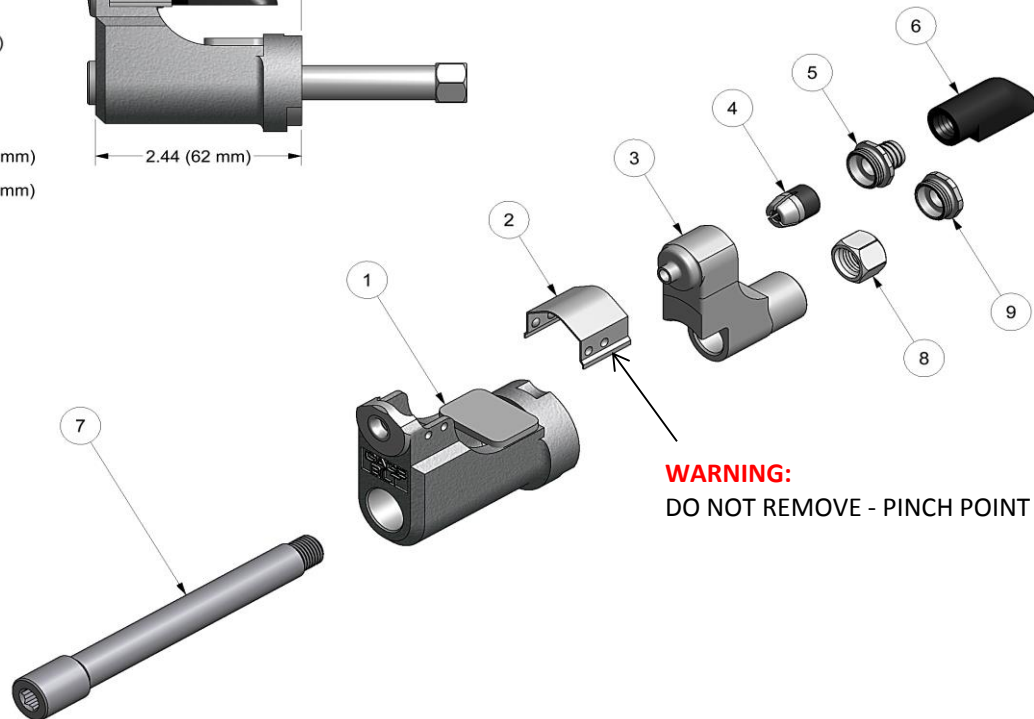


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



WARNING:
DO NOT REMOVE - PINCH POINT

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



*Use Adapter No. 751204.
**Use Adapter No. 353204.

1/15 REV 8/16 Covered Under Patent No. 5,371,933

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 5/32" Ø		NAS Tension Lockbolts	GB204A
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	NAST05-204C-250C
1	1	Anvil Assy (includes 61108 Rubber Guard)	15539-1
2	1	Guard	60436
3	1	Collet	20549-2
4	1	Super-Grip Jaw Assembly	30543-S9
5	1	Barbed Retainer	70569-1
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70571-1