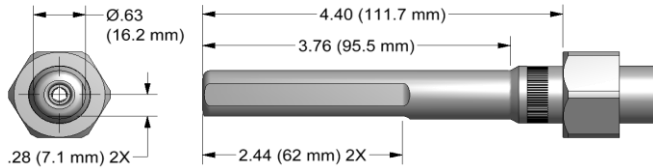


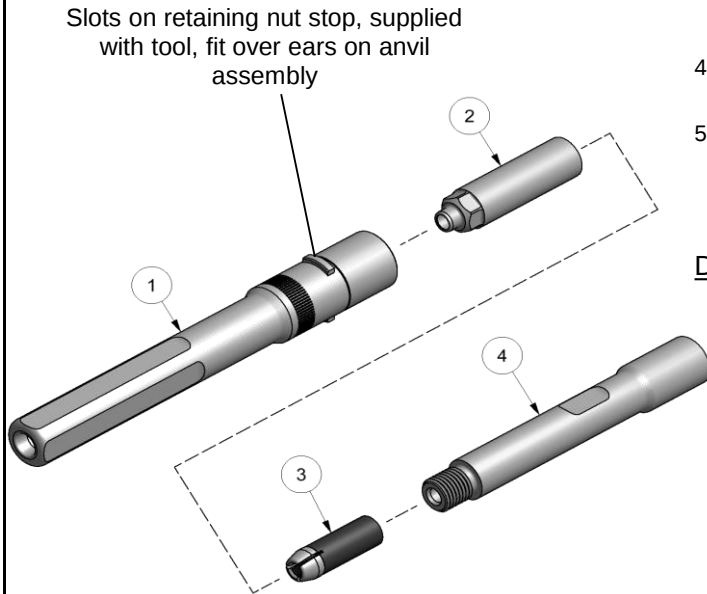
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (2) and extension-collet (4) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (3) into rear of collet (2).
 - Thread collet (2) to extension-collet (4). Snug tighten assembled parts using flats provided.
 - Thread assembled collet (2) and extension-collet (4) onto piston assy on tool and snug with 7/16" wrench on collet (2) and hex key into rear of piston of tool.
 - Slide anvil assy (1) over assembled collet (2) and extension-collet (4).
 - Slide retaining nut stop from tool over anvil assy (1). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly.



DISASSEMBLY:

Reverse assembly instructions.

9/19 REV 3/25

*Anvil Assembly includes 35208 retainer.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	GB731
			Alternate Tools: GB730 & GB2480(A)
Ref. No.	Qty.	Description	NAS06-2480-45SF
1	1	Anvil Assembly	16082
2	1	Collet	26647
3	1	Super-Grip Jaw Assembly	30654-CS
4	1	Extension-Collet	70551-1

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