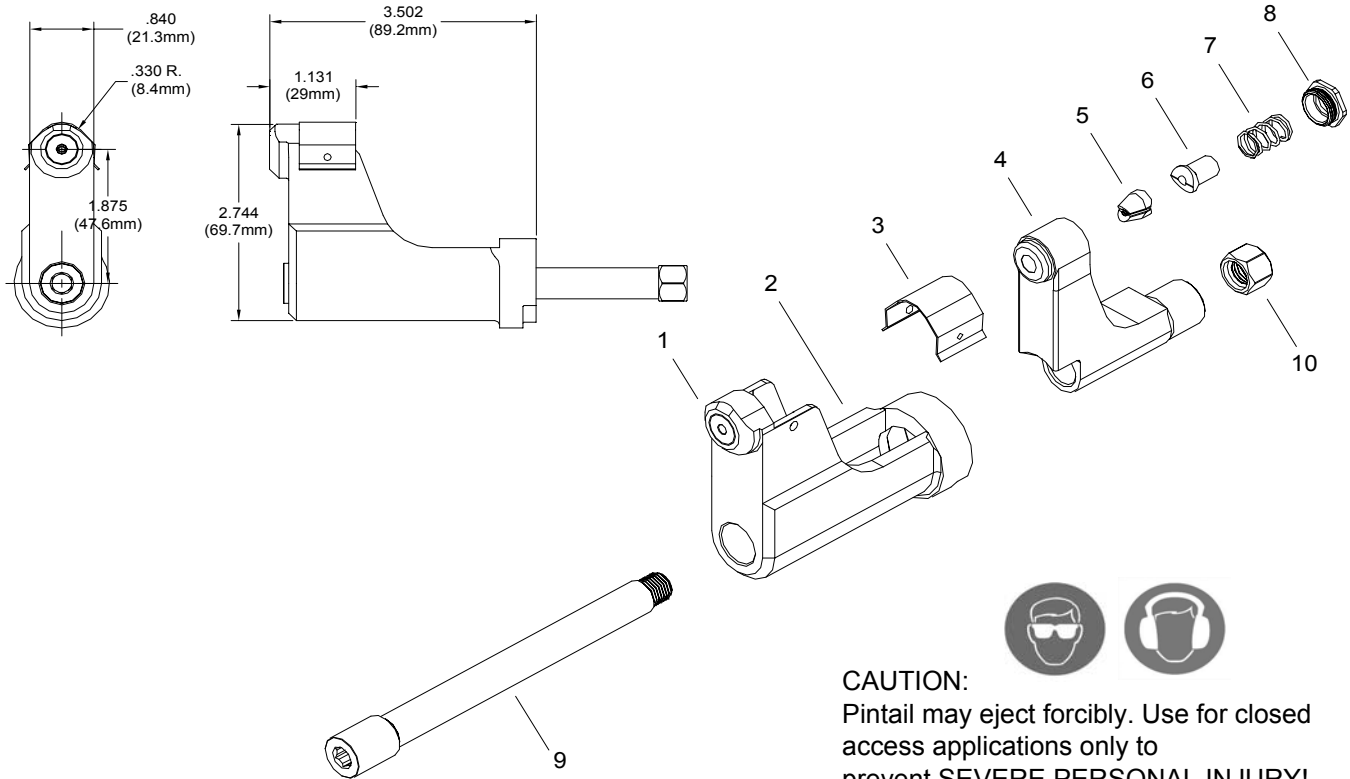


NOSE ASSEMBLY DATA SHEET



ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool, remove Screw and Stop. With Draw Bar and Collet placed in the Anvil, install on Tool. Using an allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-Tite part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.

3/06

Covered Under Patent No. 5,371,933

*Use adapter No. 751204

**Use adapter No. 353204

GAGE BILT
MADE IN U.S.A.

GAGE BILT PRODUCTS CORP.

14500 Barber Drive
Warren, Mi 48088

(586) 771-7664
(586) 771-2665 Fax

e-mail: solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners: BACR15FR-FP, BACR16GF-GK, NAS1919U & 1921U, NAS9301-9312	Recommended Tool: GBP204, GBP204A	
Non Self-Releasing 1/8", 5/32" & 3/16" Ø			Alternate Tools: *GBP730E, **GBP745D & *GBP752E	
Ref. No.	Qty.		Description	
			456MAX-204B-37	
1	1	Anvil Insert		
2	1	Anvil Assembly		
3	1	Guard		
4	1	Collet		
5	1	Chuck Jaw Set		
6	1	Follower		
7	1	Spring		
8	1	Cap		
9	1	Draw Bar		
10	1	Nut		