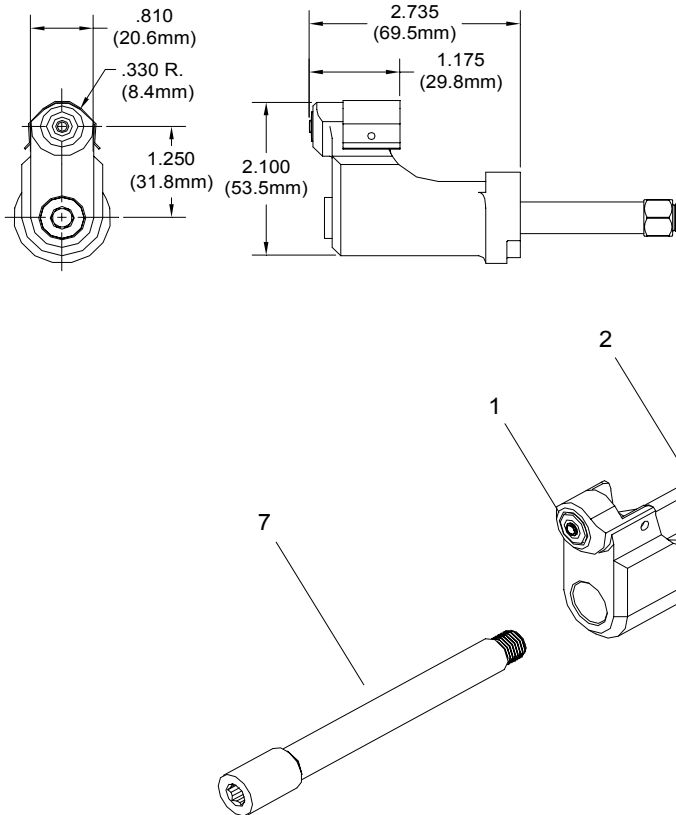


# NOSE ASSEMBLY DATA SHEET



**CAUTION:**  
Pintail may eject forcibly. Use for  
closed access applications only to  
prevent SEVERE PERSONAL INJURY!



## ASSEMBLY INSTRUCTIONS:

On front of GBP204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using an allen wrench, tighten the nut on the end of the draw bar (apply Vibra-Tite part no. 405124 to threads on draw bar). Replace screw and stop on tool.

8/05 Rev. 12/09

Covered Under Patent No. 5,371,933

\*Use Adapter No. 751204.

\*\*Use Adapter No. 353204.

**GAGE BILT**  
MADE IN USA

## GAGE BILT PRODUCTS CORP.

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| Type:                                    |      | Fasteners:                              |                 | Recommended Tool:                                  |                 |
|------------------------------------------|------|-----------------------------------------|-----------------|----------------------------------------------------|-----------------|
| Non Self-Releasing<br>1/8, 5/32 & 3/16 Ø |      | MBC<br>NAS 1719<br>NAS 1720<br>NAS 1721 |                 | GBP204A                                            |                 |
|                                          |      |                                         |                 | Alternate Tools:<br>*GBP752F, **GBP745D & *GBP722A |                 |
| Ref. No.                                 | Qty. | Description                             | MBC04-204C-27OS | MBC05-204C-27OS                                    | MBC06-204C-27OS |
| 1                                        | 1    | Anvil Insert                            | 10259           | 10260                                              | 10261           |
| 2                                        | 1    | Anvil Assembly (Inc. #1)                | 10992           | 10993                                              | 10994           |
| 3                                        | 1    | Guard                                   | 60426           | 60426                                              | 60426           |
| 4                                        | 1    | Collet                                  | 20722           | 20722                                              | 20722           |
| 5                                        | 1    | Super-Grip Jaw Assembly                 | 30425-S3        | 30545-S5                                           | 30656-S4        |
| 6                                        | 1    | Cap                                     | 70647           | 70647                                              | 70647           |
| 7                                        | 1    | Drawbar                                 | 71116           | 71116                                              | 71116           |
| 8                                        | 1    | Nut                                     | 71114           | 71114                                              | 71114           |