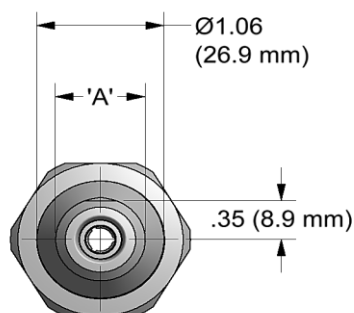
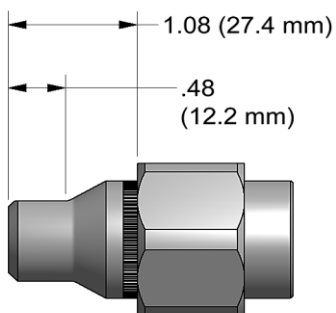


NOSE ASSEMBLY DATA SHEET



A: 05 - .64 (16.1 mm)
 06 - .71 (18.0 mm)
 08 - .75 (19.1 mm)
 10 - .92 (23.4 mm)
 12 - 1.06 (26.9 mm)

SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



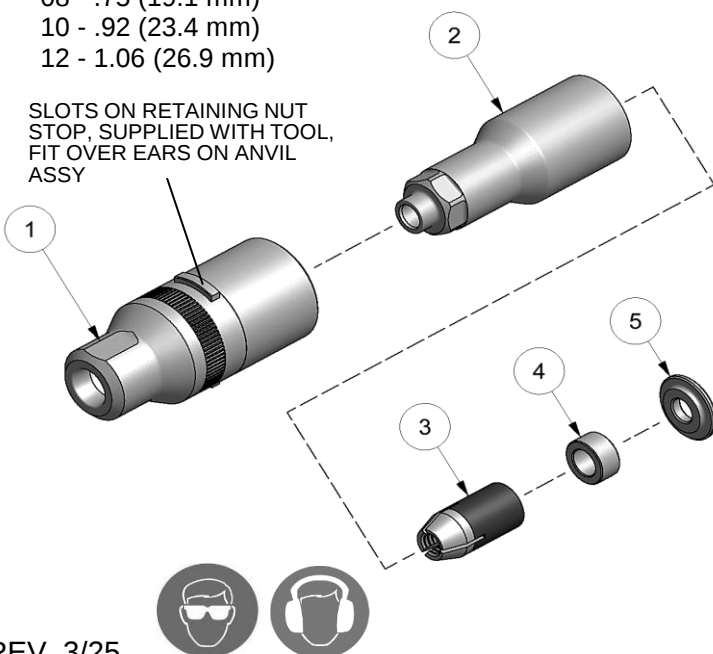
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet assy (2) and extension-collet (7) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.

- Insert super grip jaw assy (3) into rear of collet (2). Place spacers (4 & 5) on rear of super grip jaw assy (3) (Note directions in exploded view).
- Thread collet (2) to piston on tool using flats on collet (2) and hex in rear of piston on tool.
- Slide anvil assembly (1) over collet (2).
- Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:



*Anvil Assembly includes 35308 retainer.

**GB745 not for -12 Titanium Fasteners.

REV. 3/25

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Type:		Fastener:		Recommended Tool: **GB745				
Non Self-Releasing 5/32, 3/16, 1/4, 5/16 & 3/8 Ø		2NAS Shear and 3NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts		Alternate Tools: GB756 & GB2581(A)				
Ref. No.	Qty.	Description	2NASS05-745B-12	3NAST05-745B-12	NAS06-745B-12	NAS08-745B-12	NAS10-745B-12	NAS12-745B-12
1	1	Anvil Assembly	10594	10591	16605	18804	11031	11227
2	1	Collet	20541	20541	20656	20871	21021	21227
3	1	Super Grip Jaw Assy	30542-S3	30542-S3	30651-S2	30861-S2	31022-S2	31221-S
4	1	Spacer	-----	-----	-----	60832	-----	-----
5	1	Spacer	40525	40525	40637	40847	41014	-----

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