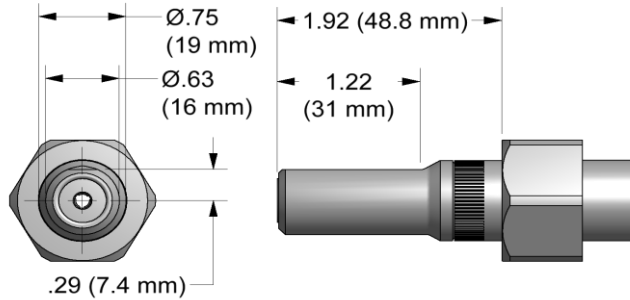
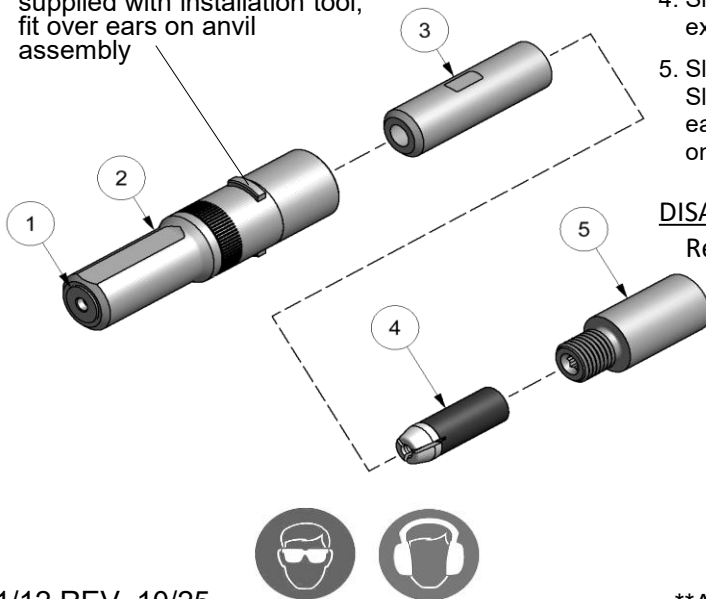


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with installation tool, fit over ears on anvil assembly



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 1/2" wrench on collet (3) and hex key on front of extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) onto piston assy on tool and snug with 1/2" wrench on collet (3) and hex key into rear of piston of tool.
 - Slide anvil assy (2) over assembled collet (3) and extension-collet (5).
 - Slide retaining nut stop from tool over anvil assy (2). Slots on retaining nut stop, supplied with tool, fit over ears on anvil assy (2). Slide retaining nut from tool onto retaining nut stop and tighten nose assy to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/12 REV. 10/25

**Anvil Assembly consists of #1 and 35208 retainer.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: *GB751
Non Self-Releasing 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB722 & GB2480(A)
Ref. No.	Qty.	Description	UBR06-752B-20
1	1	Anvil-Driving	16025
2	1	Anvil & Holder Assembly	11196
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30656-S
5	1	Extension-Collet	70550

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