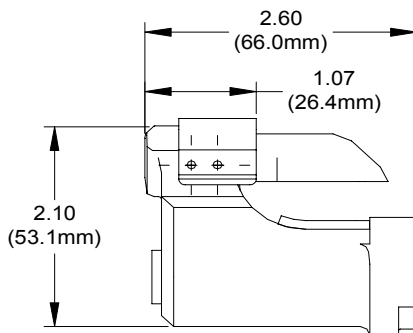
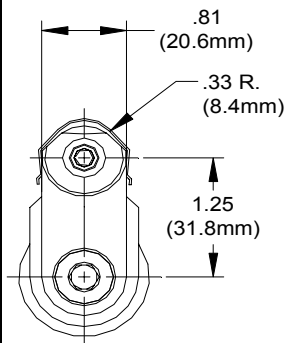
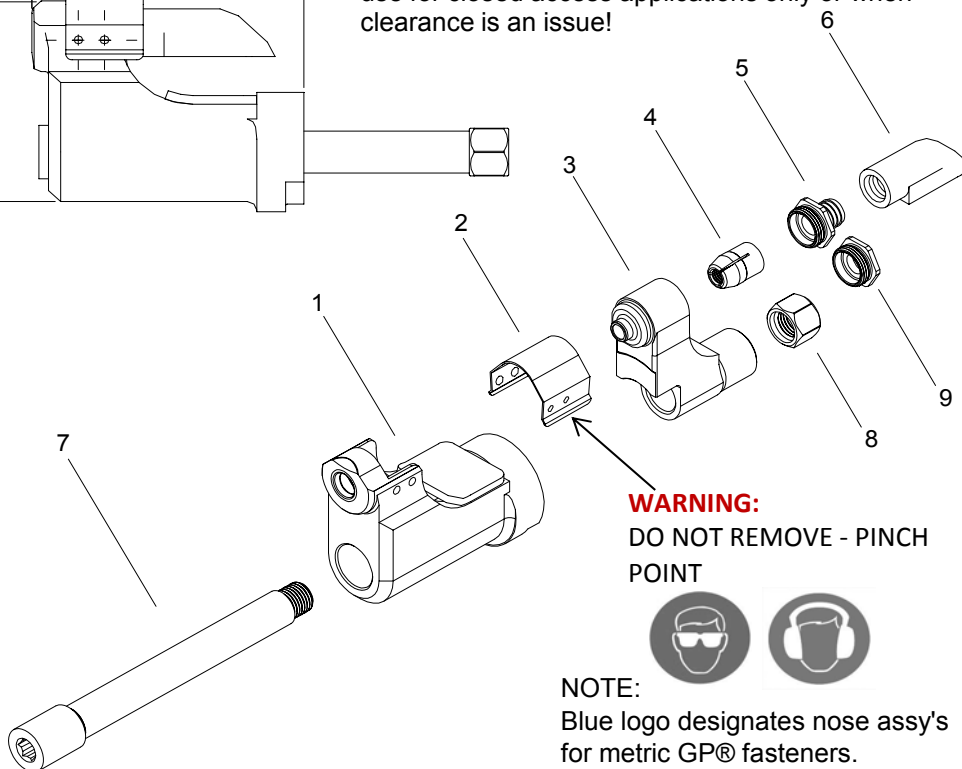


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

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Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

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Type:		Fasteners:		Recommended Tool:	
Non Self-Releasing 4mm, 5mm & 6mm Ø		MGP® Lockbolt		GB204A	
				Alternate Tools: *GB731 & **GB745	
Ref. No.	Qty.	Description	MGP4-204C-25OS	MGP5-204C-25OS	MGP6-204C-25OS
1	1	Anvil	10454	15547	16643
2	1	Guard	60426	60426	60426
3	1	Collet	20549	20670	20675
4	1	Super-Grip Jaw Assembly	30543-S9	30654-S12	30862-S5
5	1	Barbed Retainer	70569	70569	70569
6	1	Deflector	61107	61107	61107
7	1	Drawbar	71116	71116	71116
8	1	Nut	71114	71114	71114
9	1	Cap	70571	70571	70571