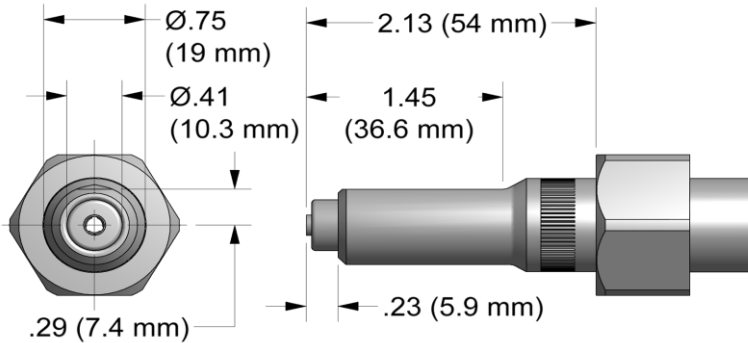


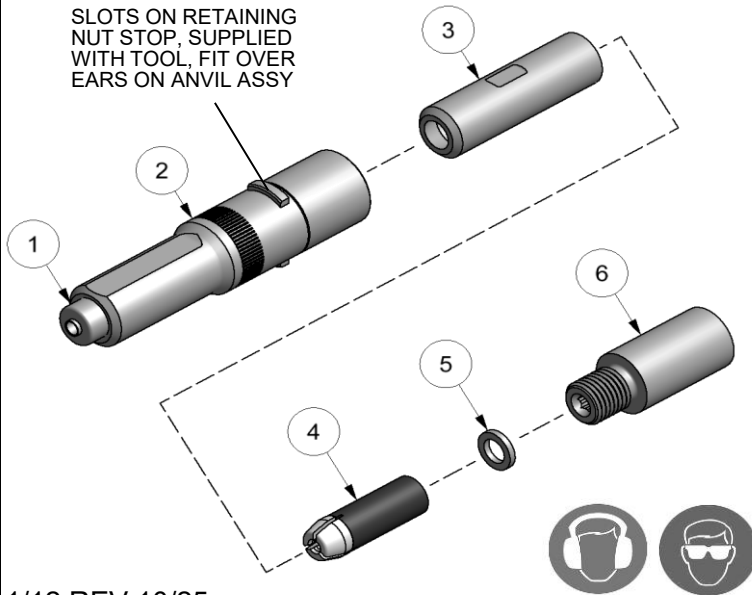
# NOSE ASSEMBLY DATA SHEET



## NOTE!

Use with driver:  
ASP-06 for 13/64 dia.

SLOTS ON RETAINING  
NUT STOP, SUPPLIED  
WITH TOOL, FIT OVER  
EARS ON ANVIL ASSY



## ASSEMBLY:

### Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
  - Tighten collet (3) and extension-collet (6) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
  - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Drop super grip jaw assembly (4) and spacer (5) into collet (3).
  - Thread collet (3) to extension-collet (6). Snug tighten assembled parts using flats provided on collet (3) and hex key in front of extension-collet (6).
  - Thread assembled collet (3) and extension-collet (6) to piston on tool. Snug tighten assembled parts using flats on collet (3) and hex key in rear of piston on tool.
  - Slide anvil & holder assembly (2) over assembled collet (3) and extension-collet (6).
  - Slide Retaining nut and retaining nut stop (see exploded view) on anvil assy (2) and tighten.

## DISASSEMBLY:

Reverse assembly instructions.

1/12 REV 10/25

\*Anvil & holder assembly includes 35208 retainer

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| Type:                          |      | Fastener:                                                                               | Recommended Tool:                                      |
|--------------------------------|------|-----------------------------------------------------------------------------------------|--------------------------------------------------------|
| Non Self-Releasing<br>13/64" ø |      | ASP®<br>ASP 2, ASP PF, ASP 2 F,<br>ASP 2 LC, ASP 4 FF, ASP FF,<br>ASP F, ASP-LC and MAF | GB751                                                  |
|                                |      |                                                                                         | Alternate Tools:<br>GB752, GB722, GB731 &<br>GB2480(A) |
| Ref. No.                       | Qty. | Description                                                                             | ASP06-752C-20                                          |
| 1                              | 1    | Cap assembly                                                                            | 10142                                                  |
| 2                              | 1    | Anvil & Holder Assembly (Incl. #1)                                                      | 17768                                                  |
| 3                              | 1    | Collet                                                                                  | 20727                                                  |
| 4                              | 1    | Super-Grip Jaw Assembly                                                                 | 30656-CS                                               |
| 5                              | 1    | Spacer                                                                                  | 70572                                                  |
| 6                              | 1    | Extension-Collet                                                                        | 70550                                                  |

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