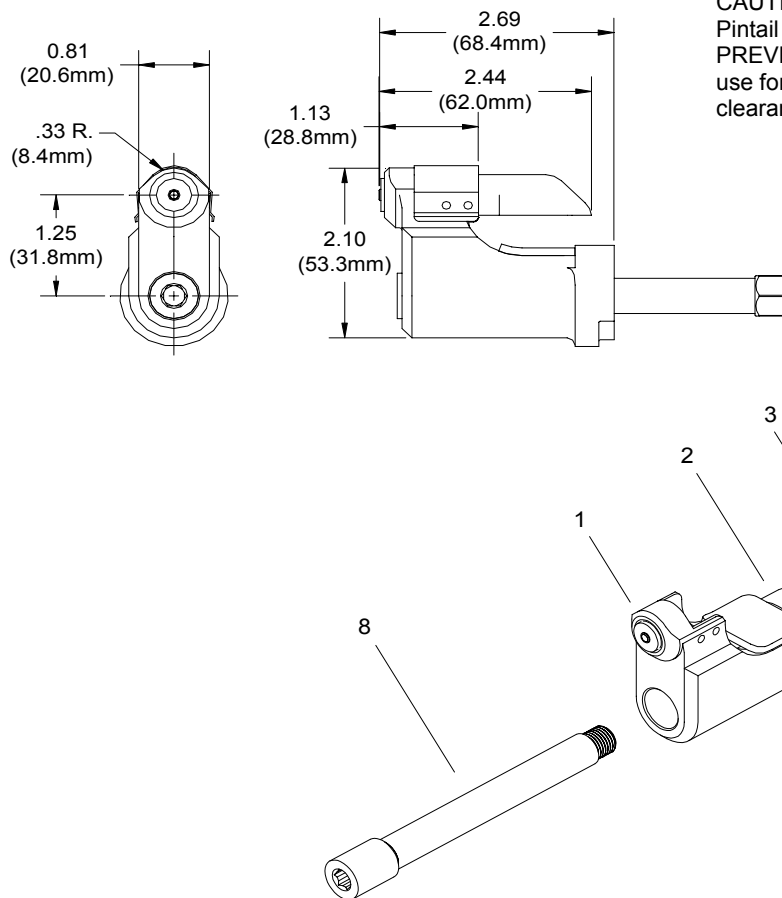


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (10) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With collet placed in anvil, install on tool. Slide drawbar thru anvil and collet. Using an allen wrench, tighten nut on end of draw bar.(apply part number 405124 to threads on draw bar). Replace screw and stop on tool.



*Use Adapter No. 353204.

**Use Adapter No. 751204.

4/11 REV. 3/12

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.
44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/16" Ø		STRUCTURAL KLAMP-TITE® RIVET	GB204
			Alternate Tools: *GB745 & **GB731
Ref. No.	Qty.	Description	6KT 204D-270S
1	1	Anvil Insert	16694
2	1	Anvil & Holder Assembly (Inc #1)	13307
3	1	Guard	60426
4	1	Collet	20722
5	1	Super-Grip Jaw Assembly	30545-S2
6	1	Barbed Retainer	70569
7	1	Deflector	61107
8	1	Drawbar	71116
9	1	Nut	71114
10	1	Cap	70571