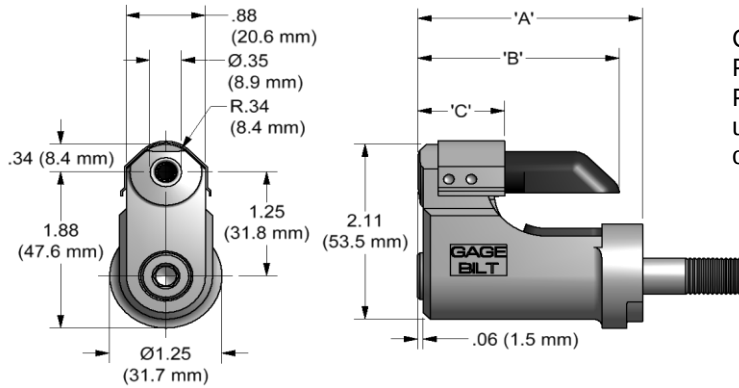
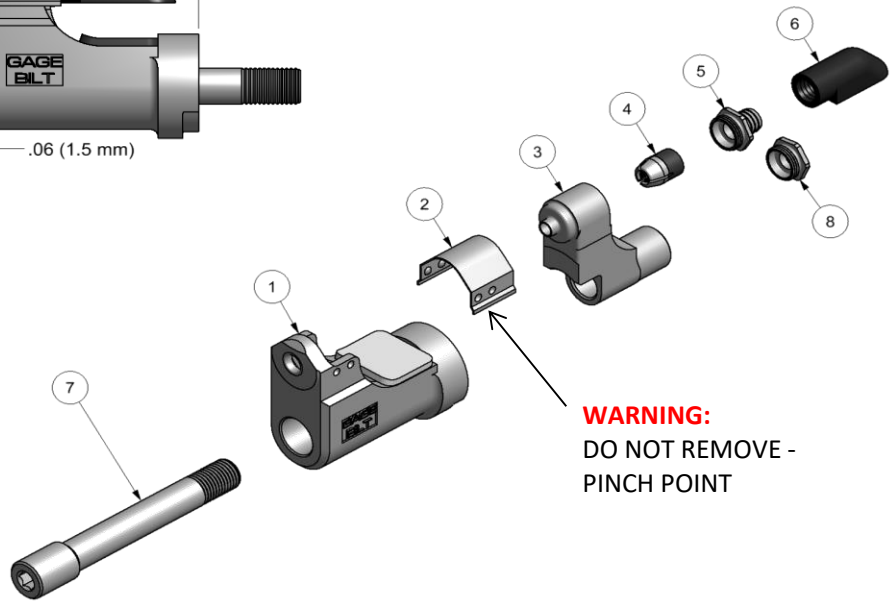


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (8) use for closed access applications only or when clearance is an issue!

Nose Assy.	A	B	C
LGP05-	2.48 (62.9mm)	2.22 (56.3mm)	.92 (23.3)
LGP06-	2.50 (63.5mm)	2.24 (57mm)	.94 (24mm)
LGP07-	2.54 (64.5mm)	2.28 (57.9mm)	.98 (24.8mm)
LGP08-	2.54 (64.5mm)	2.28 (57.9mm)	.98 (24.8mm)



WARNING:
DO NOT REMOVE - PINCH POINT

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly complete assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:
Yellow logo designates nose assy's for lightweight GP® fasteners.



REV. 2/23

*Use Adapter No. 751206.

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Type:		Fasteners:		Recommended Tool: GB206-500(A)		
Non Self-Releasing 5/32", 3/16", 7/32" & 1/4" Ø		LGP® Lockbolt		Alternate Tools: GB731OS/206 & *GB731		
Ref. No.	Qty.	Description	LGP05- 206G-25OS	LGP06- 206G-25OS	LGP07- 206G-25OS	LGP08- 206G-25OS
1	1	Anvil Assy	15540	16627	17002	18829
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20550	20662	20731	20885
4	1	Super-Grip Jaw Assy	30543-S9	30654-S9	30702-S1	30862-S5
5	1	Barbed Retainer	70569	70569	70569	70569
6	1	Deflector	61107	61107	61107	61107
7	1	Drawbar	71141	71141	71141	71141
8	1	Cap	70571	70571	70571	70571

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