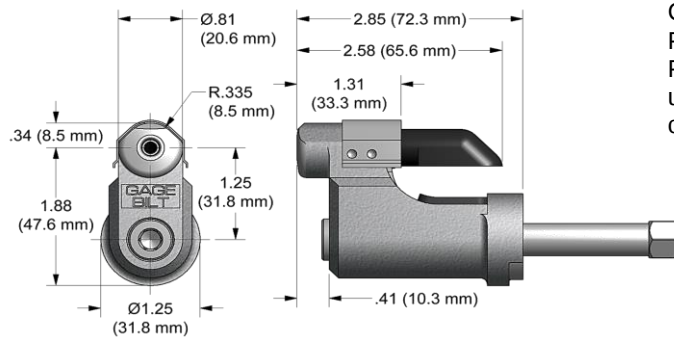
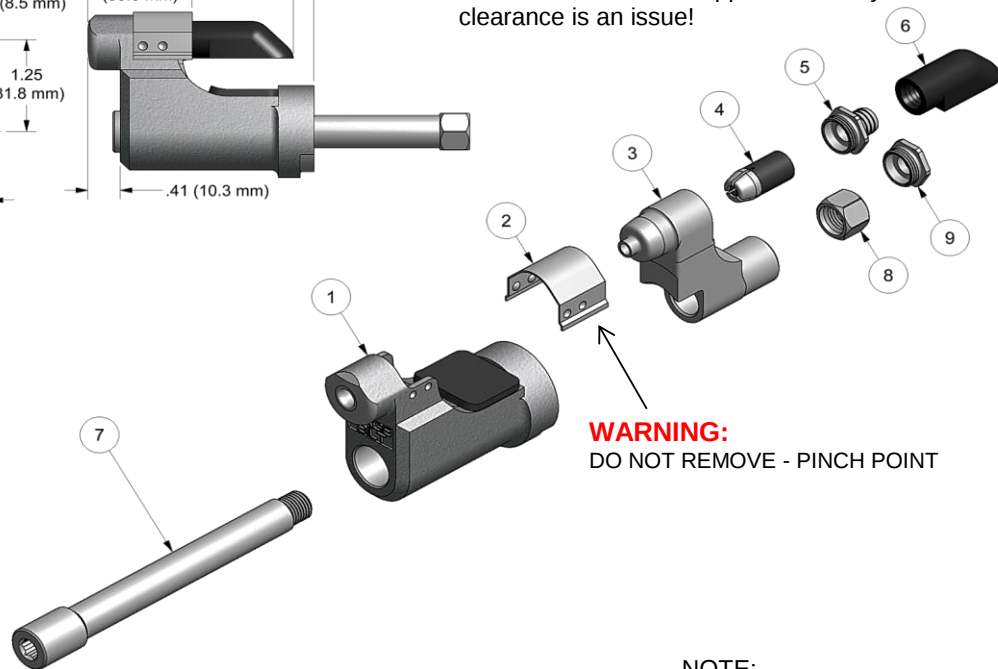


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.

NOTE:

Blue designates nose assy's for lightweight GP® fasteners.

4/11 REV 6/23



*Use Adapter No. 751204.

**Use Adapter No. 353204.

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 4mm Ø		Metric Groove Proportion Lockbolts	GB204(A)
			Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	MGP4-204C-300S
1	1	Anvil	10474
2	1	Guard	60426
3	1	Collet	20561
4	1	Super-Grip Jaw Assembly	30543-S8
5	1	Barbed Retainer	70569
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70571