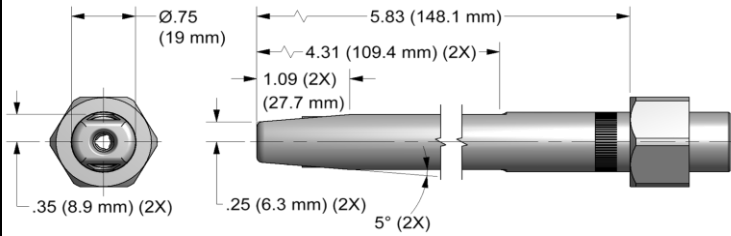
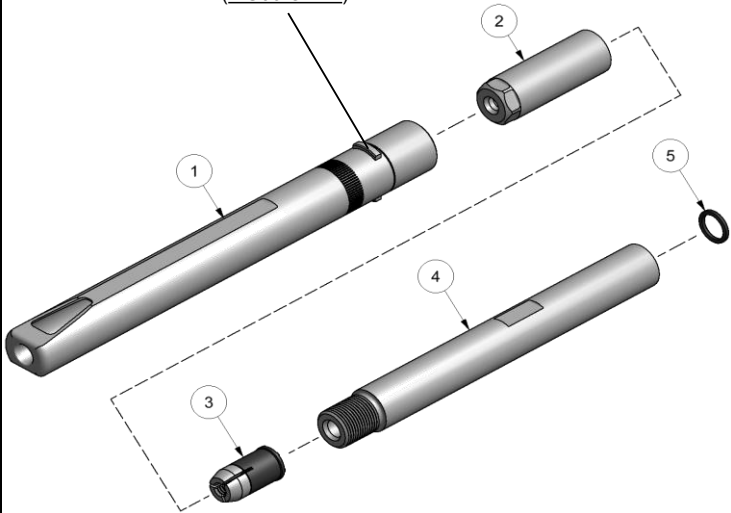


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY (MG06 ONLY)



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten extension-collet (4) to piston on tool 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-6 to attach to tool.
- Insert super grip jaw assembly (3) into collet (2).
 - Insert o'ring into rear of extension-collet (4)
 - Thread collet (2) to extension-collet (4) using flats provided.
 - Thread assembled parts onto piston of tool and snug tighten using flats provided.
 - Slide anvil (1) over assembled collet (2).
 - Slide retaining nut and retaining nut stop (see note in exploded view) on anvil (1) and tighten. (Note: Retaining nut stop not used on MG08 nose assembly).

DISASSEMBLY:

Reverse assembly instructions.

9/05 Rev. 10/25



*USE ADAPTER NO.745751

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Type:		Fasteners:	Recommended Tool: GB713	
Non Self-Releasing 3/16 & 1/4 Ø		MAGNA-GRIP®, MULTI-GRIP, MAXLOK® LOCKBOLTS	Alternate Tools: GB722, *GB745 & GB2480(A)	
Ref. No.	Qty.	Description	MG06-713-60CN	MG08-713-60CN
1	1	Anvil	10614-1	10811-1
2	1	Collet	20636	20841
3	1	Super-Grip Jaw Assembly	30652-S	30860-S
4	1	Extension-Collet	70822	70822
5	1	O'Ring	400778	400778

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