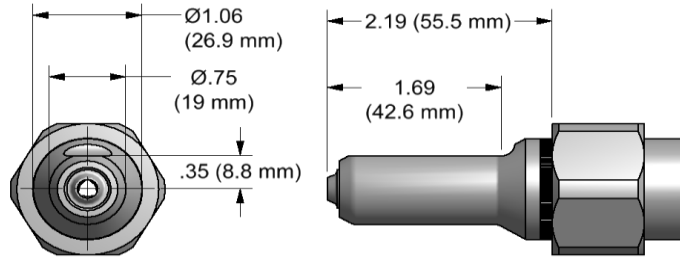
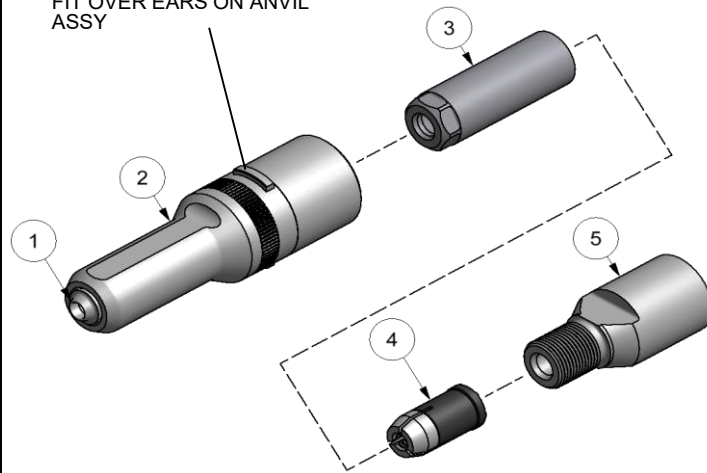


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.

B. Tighten collet (3) and extension-collet (5) to 80-100 IN-LBS. (.36 - .44 Kn) torque.

C. If nose assembly is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

1. Insert super grip jaw assembly (4) into rear of collet (3).

2. Thread collet (3) to extension-collet (5) using flats provided.

3. Thread assembled collet (3) and extension-collet (5) onto piston of tool using flats provided and hex in rear of piston.

4. Slide anvil assembly (2) over collet (3).

5. Slide retaining nut stop & retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

1/08 Rev. 10/25



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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 1/4" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	SB08-755-23
1	1	Anvil Insert	18007
2	1	Anvil Assembly (Inc. #1)	19918
3	1	Collet	20841
4	1	Super-Grip Jaw Assembly	30865-S
5	1	Extension-Collet	70832