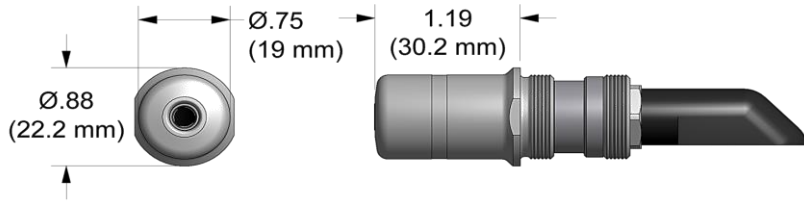


NOSE ASSEMBLY DATA SHEET



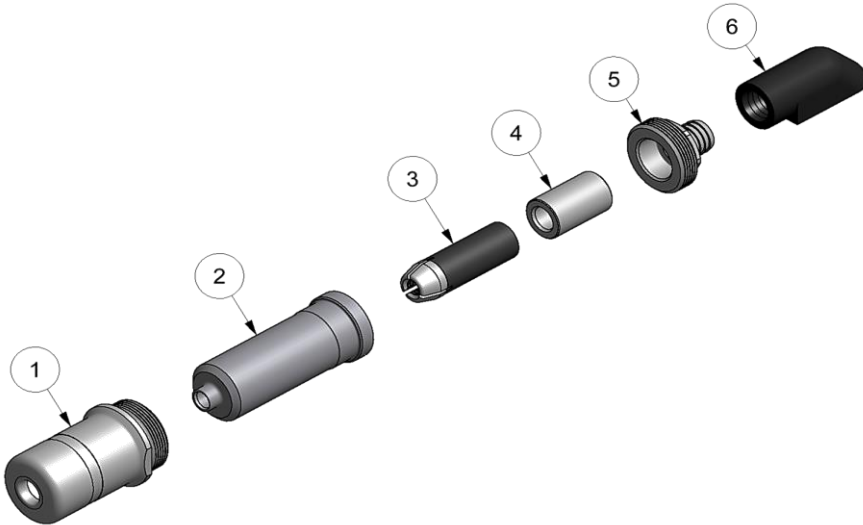
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool.
- Insert super grip jaw assembly (3) into rear of collet (2). Place spacer (4) on rear of super grip jaw assembly (3).
 - Attach deflector (6) onto barbed retainer (5).
 - Slide assembled collet (2) into collet of nose assembly.
 - Thread assembled barbed retainer (5) to collet on nose assembly.
 - Thread anvil (1) into anvil of nose assembly.
 - Assemble complete nose assy per datasheet instructions.

DISASSEMBLY:

Reverse assembly instructions.



4/11 Rev. 3/26

*Yellow band designates nose assemblies for lightweight GP® fasteners.

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Type:		Fasteners:	Recommended Tool: 209	
Non Self-Releasing 3/16 & 1/4 Ø		LGP® lockbolts		
Ref. No.	Qty.	Description	LGP06-209A-11	LGP08-209A-11
1	1	Anvil	10690	10856
2	1	Collet	26613	20851
3	1	Super Grip Jaw Assembly	30654-CS	30861-S1
4	1	Spacer	60620	60839
5	1	Barbed Retainer	70574	70574
6	1	Deflector	61107	61107

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