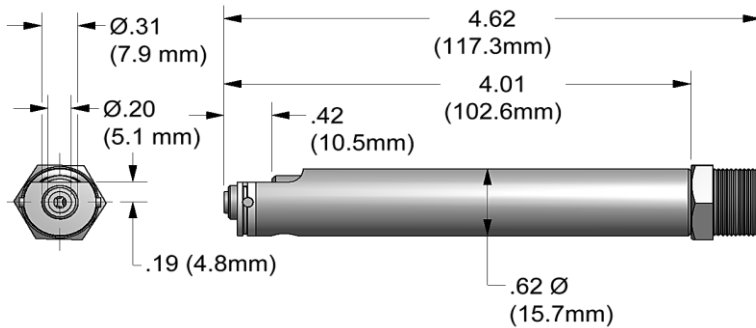


NOSE ASSEMBLY DATA SHEET



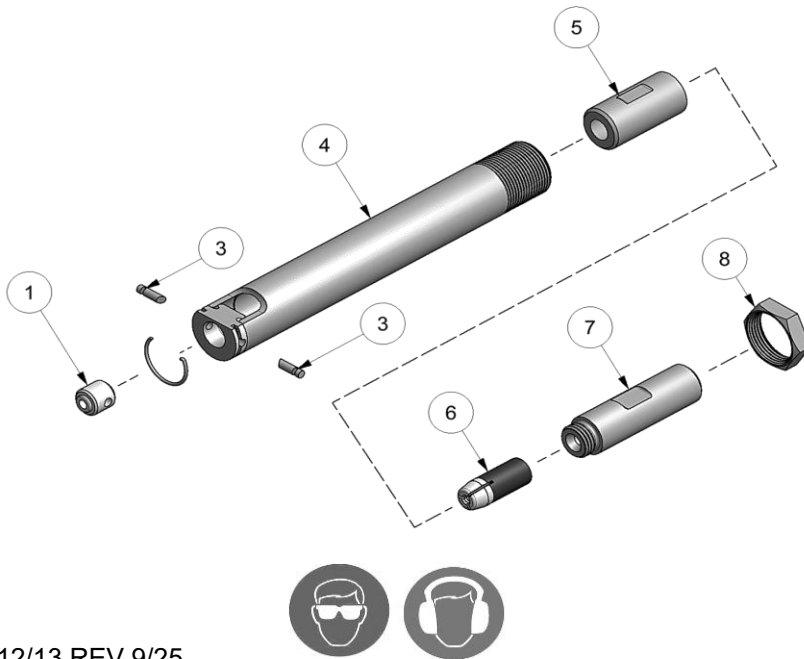
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assy.
 - Tighten collet (5) and drawbolt (7) to 80-100 IN-LBS. (.36-.44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
- Place super grip jaw assy (6) into rear of collet (5).
 - Thread assembled collet (5) to drawbolt (7) using flats provided and tighten.
 - Thread assembled collet (5) & drawbolt (7) to piston on tool using flats provided and hex key in piston on tool.
 - Slide anvil & holder assembly (4) over collet (5) and drawbolt (7) and thread into tool. Tighten jam nut (8) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



12/13 REV 9/25

GAGE BILT
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Type: Single Action Non Self-Releasing			Fasteners: "A" CODE NAS1398A, NAS1399A NAS1738A, NAS1739A	Recommended Tool: GB54B
1/8" Ø				Alternate Tool: GB55B & GB101A-54
Ref. No.	Qty.	Description		4A-54-43
1	1	Anvil Insert		10304
2	1	Spring-Ratchet Pin		50302
3	2	Ratchet Pin		15503
4	1	Anvil & Holder Assembly		13499
5	1	Collet		20332
6	1	Super Grip Jaw Assembly		30418-S
7	1	Drawbolt		70342
8	1	Locknut		70411

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.