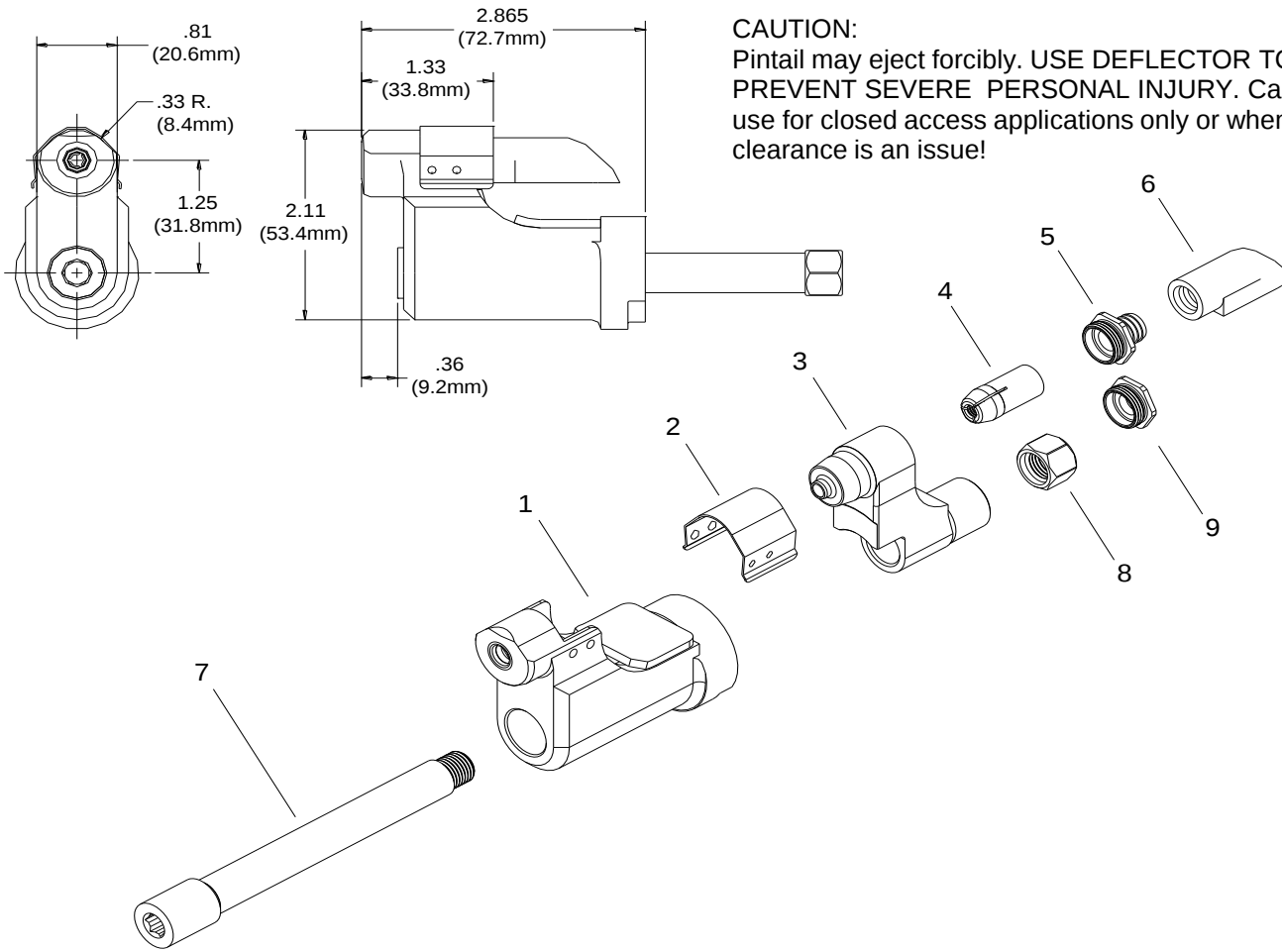


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!

ASSEMBLY INSTRUCTIONS:

On front of GB204 Installation Tool remove screw and stop. With draw bar and collet placed in the Housing, install on Tool. Using allen wrench & an end wrench, tighten nut on the end of the Draw Bar (Apply Vibra-TITE® part no. 405124 to threads on Draw Bar). Replace screw and stop on tool.



1/11 REV. 9/12

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT

GAGE BILT Inc.

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Clinton Twp, MI 48038 (586) 226-1505 Fax
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Type:		Fasteners:	Recommended Tool: GB204A(A)
Non Self-Releasing 5mm Ø		5mm Lockbolt	Alternate Tools: *GB731 & **GB745
Ref. No.	Qty.	Description	CL5MM-204C-300S
1	1	Anvil	15575
2	1	Guard	60426
3	1	Collet	20681
4	1	Super-Grip Jaw Assembly	30654-S13
5	1	Barbed Retainer	70569
6	1	Deflector	61107
7	1	Drawbar	71116
8	1	Nut	71114
9	1	Cap	70571

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