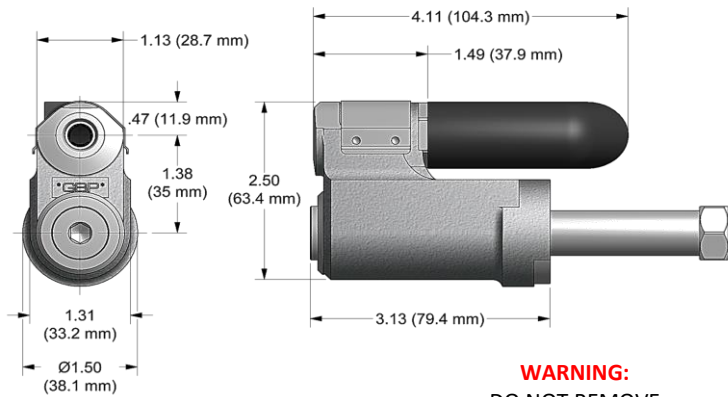


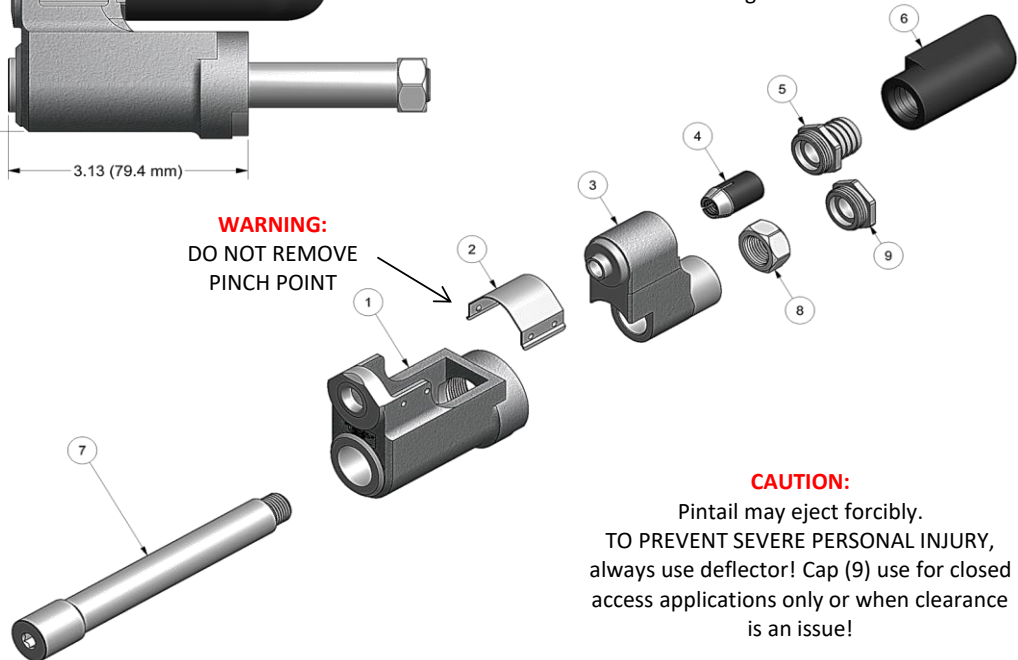
NOSE ASSEMBLY DATA SHEET



CAUTION:

Gage Bilt recommends rotating deflector 90 degrees away from operator to prevent pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

WARNING:
DO NOT REMOVE
PINCH POINT



CAUTION:

Pintail may eject forcibly.
TO PREVENT SEVERE PERSONAL INJURY,
always use deflector! Cap (9) use for closed
access applications only or when clearance
is an issue!

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle GB205 installation tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Thread nose assy to tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar.
6. Connect tool to power source. Cycle the tool to rear position. While holding actuator down, disconnect tool from power source.
7. Using a 1/4" hex wrench and a 3/4" socket wrench, tighten nut on drawbar. Replace screw and stop on tool.
8. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 745205 with 756153 stroke limiter.

**Use Adapter No. 745205 with 258153 stroke limiter & 258156 Relief Valve.

6/15 REV 5/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB205(A)
Non Self-Releasing 5/16" Ø		LGP® Lockbolts ASNA2391-5 ASNA2392-5	Alternate Tools: *GB756 and **GB2581(A)
Ref. No.	Qty.	Description	LGP10-205D-31
1	1	Anvil Assembly	11073
2	1	Guard	61012
3	1	Collet	21057-2
4	1	Super-Grip Jaw Assembly	31022-S7
5	1	Barbed Retainer	61105
6	1	Deflector	752122
7	1	Drawbar	71109
8	1	Nut	71110
9	1	Cap	61101

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