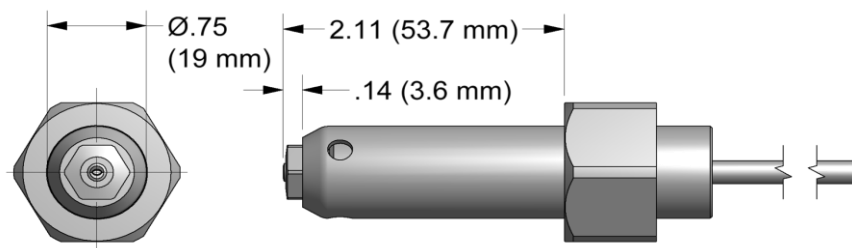


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (3) and extension-collet (8) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
- If nose assy is assembled as it is when purchased new, follow steps 5 - 7 to attach to tool.

- Place extension-collet (8) on a flat work surface thread side up.
- Place spring (7) into extension-collet (8).
- Slide bumper (6) onto follower (5) and roll flush against o.d. Insert follower (5) thru spring (7) and / into extension-collet (8). Place jaw set (4) on top of follower (5).
- Slide collet (3) over assembled parts and thread collet (3) to extension-collet (8). Snug tighten assembled parts using wrench on flats provided.
- Insert pintail tube (9) into i.d. of piston assy on tool. Note direction from exploded view. Thread assembled collet (3) and extension-collet (8) onto piston assy on tool with pintail tube in rear of extension-collet (8). Snug with wrench on collet (3) and hex key into rear of piston of tool.
- Slide anvil holder assy (2) over assembled collet (3) and extension-collet (8).
- Slide retaining nut from tool (Note: retaining nut stop not used in this nose assembly) over anvil holder assembly (2) and tighten nose to tool.

DISASSEMBLY:

Reverse assembly instructions.

12/12 REV 10/25



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Type:		Fastener:	Recommended Tool: GB751		
Non Self-Releasing 1/8", 5/32" & 3/16" Ø		STANDARD MBC® NAS1719, NAS1720 & NAS1721	Alternate Tools: GB722 & GB2480(A)		
Ref. No.	Qty.	Description	MBC04-751A-21	MBC05-751A-21	MBC06-751A-21
1	1	Nose Tip	10251	10252	10253
2	1	Anvil-Holder Assembly	10942-4	10942-4	10942-4
3	1	Collet	70105	70105	70105
4	1	Jaw Set	30513	30513	30513
5	1	Follower	40506	40506	40506
6	1	Bumper	70108	70108	70108
7	1	Spring	70109	70109	70109
8	1	Extension-Collet	70466	70466	70466
9	1	Pintail Tube	40446	40446	40446

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