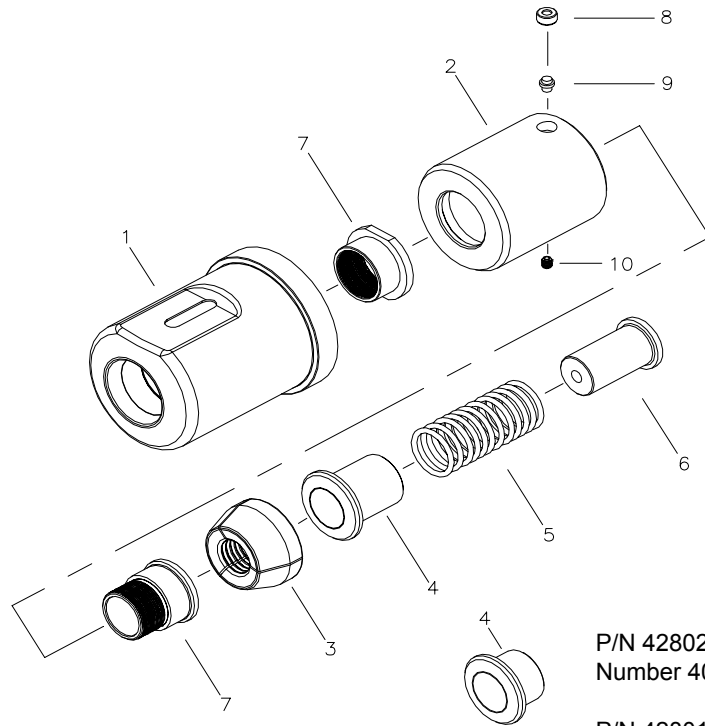
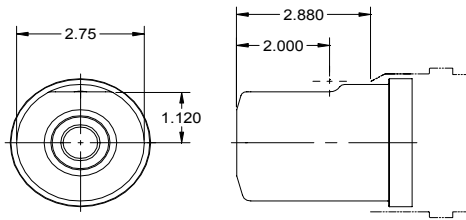
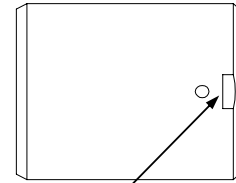


NOSE ASSEMBLY DATA SHEET



1. Ensure Piston is in full forward position.
2. Disconnect tool control cord.
3. Screw assembled Collet onto Piston until top of collet flat lines up with face of tool (see below).
4. If Collet Lock (9) is not in Piston groove, continue to turn 1/4 turn, or less until lock engages groove.
5. Tighten Set Screw (10).
6. Slide Anvil (1) over assembled Collet. Install Split Ring, Sleeve and Retaining Ring (furnished with tool) .



(See instructions above)
Screw assembled Collet onto Piston until top of collet flat lines up with face of tool (then follow steps 4-6 above) .

P/N 42802 - Used on 506 H.I.T. Serial Number 4001 and Above

P/N 42801 - Used on 506 H.I.T. Serial Number 4000 and Below



10/81 Rev. 7/09

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GBP506
Self-Releasing		Lockbolt 7/8" Diameter		
Ref. No.	Qty.	Description		28-506-28
1	1	Anvil Insert		12801
2	1	Collet (Inc. ref. # 2,7,8,9 & 10)		22801
3	1	Jaw Set		32801
4	1	Follower		See Above
5	13	O'ring		400815
6	1	Sleeve		62801
7	1	Release & Ejector		82800
8	1	Retainer - Collet		54505
9	1	Pin - Collet Lock		54503
10	1	Set Screw		A-280