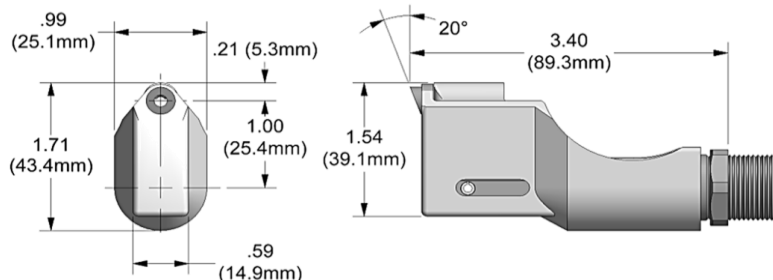


NOSE ASSEMBLY DATA SHEET



Screw drawbolt adapter (10) onto head piston of tool one to two turns. Screw frame (9) into front of head cylinder until drawbolt saddle comes into contact with the front of the frame. When installing the nose assembly rivet pintail may be inserted into the nose assembly to insure proper adjustment. For optimal installation, pintail should be engaged when inserted into the nose. Rotate nose assembly to desired position and tighten jam nut (11) securely. With tool connected to air insert a pintail into the jaws to set position.

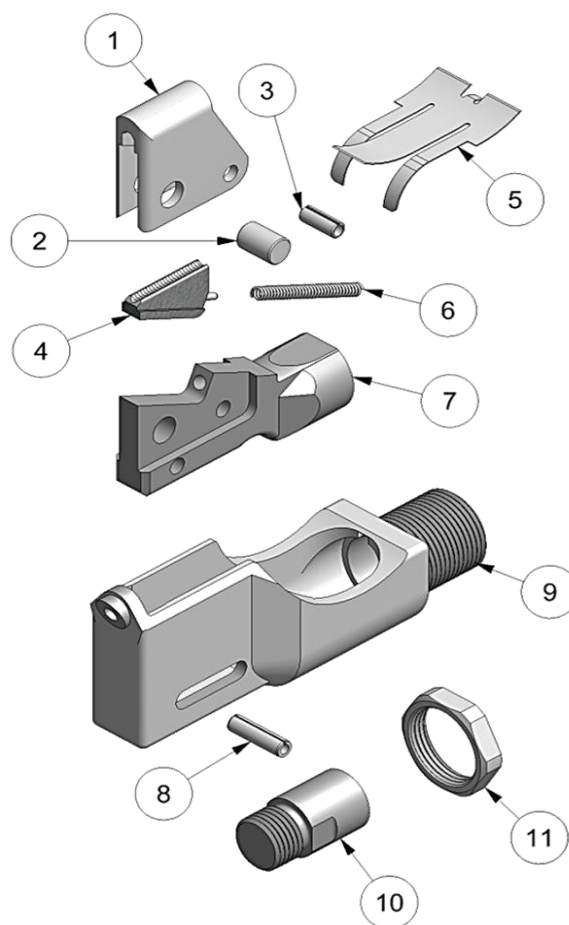
Disassembly:

Remove drawbolt adapter, use wrench to loosen. Remove guard (5) and roll pin (8) allowing drawbolt and jaw assembly to be lifted out of frame (9). Remove dowel pin (2) and roll pin (3) and dismantle jaw assembly.

Assembly:

Reverse procedure. Insert spring (6) and jaw (4) into drawbolt (7). Place saddle (1) onto drawbolt and install dowel (2) and roll pin (3). Place drawbolt and jaw subassembly into frame (9) and install roll pin (8) and guard (5).

Use Loctite® #242 or equivalent when assembling drawbolt adapter and drawbolt, and when assembling frame adapter to frame.



3/14 REV 10/25

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners: CHERRYMAX®, CHERRYMAX® 'AB', MBC® LOCK CREATOR BACR15FR/FP, BACR15GF/GK	Recommended Tool:
Non Self-Releasing 1/8", 5/32" & 3/16" Ø			GB704
Ref. No.	Qty.	Description	456MAX-704-33ST
1	1	Saddle	78201
2	1	Dowel Pin	76302
3	1	Roll Pin	78103
4	1	Jaw	78104
5	1	Guard	76305
6	1	Spring	76306
7	1	Drawbolt	78207-2
8	1	Roll Pin	76308
9	1	Frame	70481
10	1	Drawbolt Adapter	70476
11	1	Jam Nut	70104

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