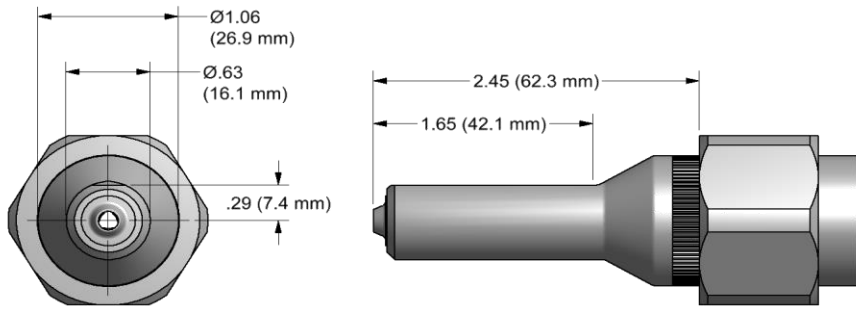
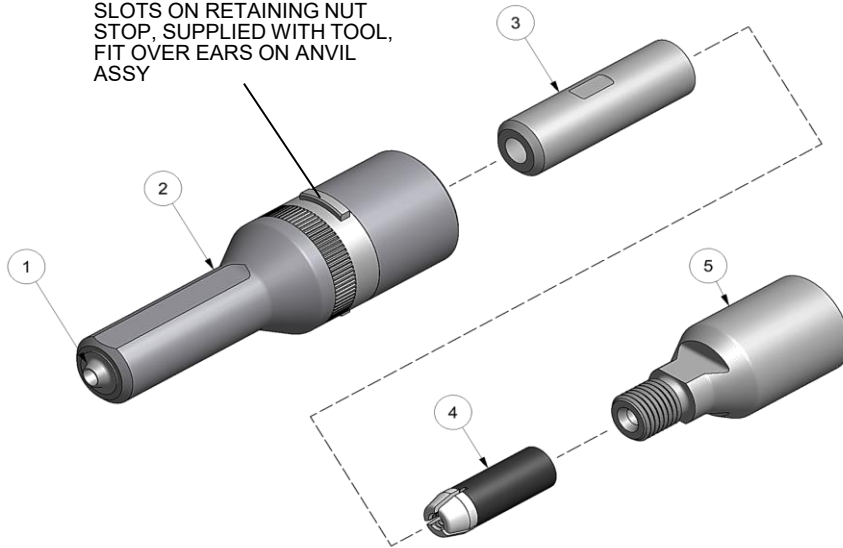


NOSE ASSEMBLY DATA SHEET



SLOTS ON RETAINING NUT STOP, SUPPLIED WITH TOOL, FIT OVER EARS ON ANVIL ASSY



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (5) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Drop super grip jaw assy (4) into collet (3).
 - Thread collet (3) to extension-collet (5). Snug tighten assembled parts using 1/2" wrench on flats on collet (3) and 7/16" on extension-collet (5).
 - Thread assembled collet (3) and extension-collet (5) to piston on tool. Snug tighten assembled parts using 7/16" wrench on extension-collet (5) and hex key in rear of piston on tool.
 - Slide anvil assy (2) over assembled collet (3) and extension-collet (5).
 - Slide Retaining nut and retaining nut stop on anvil assy (2) and tighten.

DISASSEMBLY:

Reverse assembly instructions.



Rev. 11/25

*Anvil Assembly includes 35308 retainer.

**RECOMMENDED FOR MAINTENANCE APPLICATIONS ONLY.

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MADE in USA

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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 3/16" Ø		MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXIBOLT®, BACB30YY, YU, & YT CR7000 SERIES BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER	GB745
			Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	SB06-745B-23
1	1	Anvil-Driving	16024
2	1	Anvil & Holder Assembly (Incl. #1)	11165
3	1	Collet	20717
4	1	Super-Grip Jaw Assembly	30655-S
5	1	Extension-Collet	70552

MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.