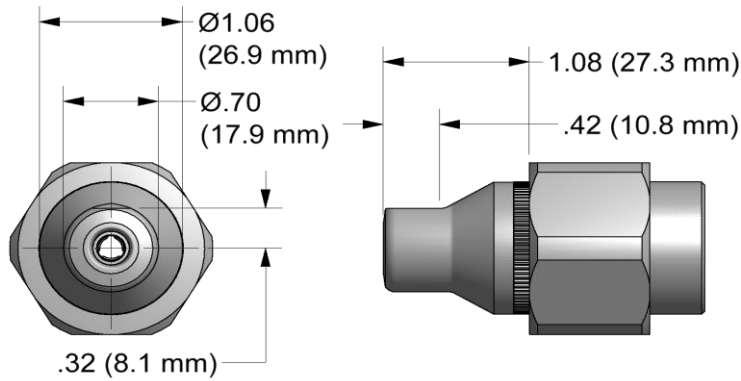


NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

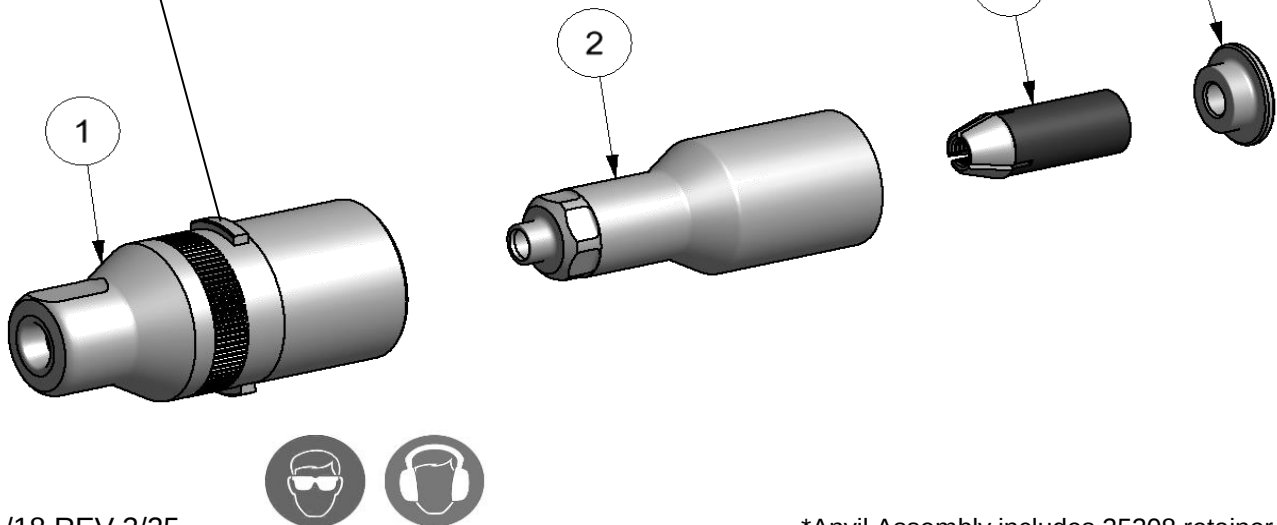
Notes:

- A. Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- B. If nose assy is assembled as it is when purchased new, follow steps 2-4 to attach to tool.
1. Insert super grip jaw assy (3) into rear of collet (2). Place spacer (4) on rear of super grip jaw assy (4)
2. Thread assembled collet (2) to piston on tool using flats provided and hex in rear of piston.
3. Slide anvil assy (1) over assembled collet (2).
4. Slide retaining nut stop and retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



1/18 REV 3/25

*Anvil Assembly includes 35308 retainer.

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: GB745
Non Self-Releasing 3/16" Ø		NAS Shear and NAS Tension Pull Type Lockbolts, C6L® & GP® Lockbolts	Alternate Tools: GB756 & GB2581(A)
Ref. No.	Qty.	Description	NAS06-2581-12
1	1	*Anvil Assembly	16605
2	1	Collet	20656
3	1	Super-Grip Jaw Assembly	30651-S2
4	1	Spacer	40637

C6L® AND GP® ARE REGISTERED TRADEMARKS OF HOWMET AEROSPACE. VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION.