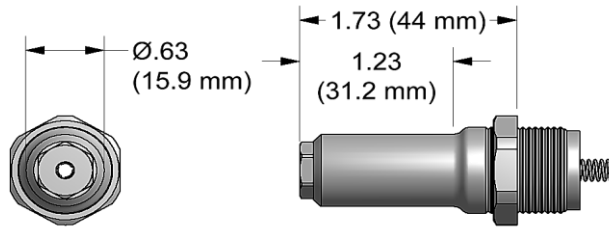


NOSE ASSEMBLY DATA SHEET



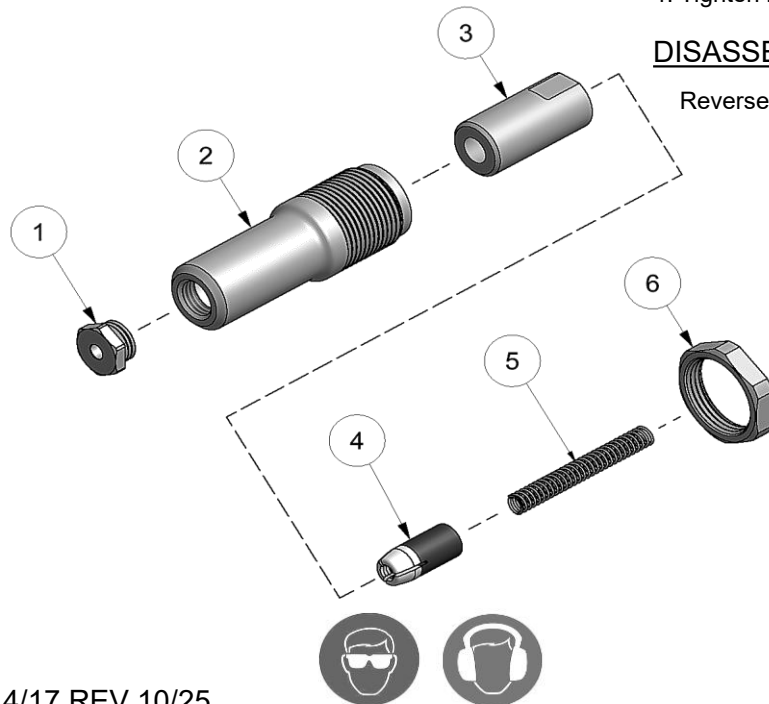
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - If nose assy is assembled as it is when purchased new, follow steps 2 - 4 to attach to tool.
- Insert spring (5) into i.d. of piston on tool then insert super grip jaw assy (4) into rear of collet (3).
 - Thread collet (3) to piston on tool using flats provided.
 - With nut (6) attached to anvil holder (2), thread anvil holder (2) into head cylinder on tool until it stops.
 - Tighten nut (6) to face of tool.

DISASSEMBLY:

Reverse assembly instructions.



4/17 REV 10/25

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Type:		Fasteners:	Recommended Tool: GB704
Non Self-Releasing 3/16" Ø		NAS1900 S & U SERIES UNIMATIC® BLIND RIVET (SINGLE ACTION) WITH DRIVE WASHER	Alternate Tools: GB701SH
Ref. No.	Qty.	Description	UBR06-704A-16
1	1	Nose Tip	12323-1
2	1	Anvil & Holder	13496
3	1	Collet	20334
4	1	Super-Grip Jaw Assembly	30633-S10
5	1	Spring	A-1495
6	1	Locknut	70104

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