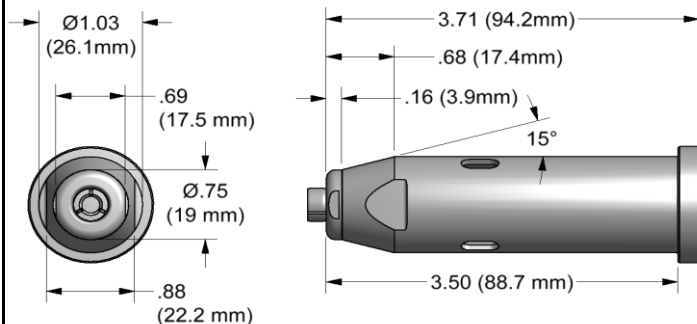


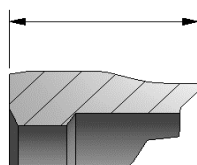
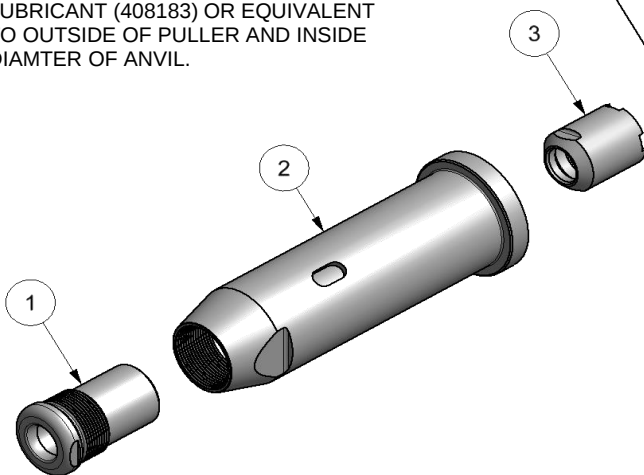
NOSE ASSEMBLY DATA SHEET



WARNING:

EXPOSED MOVING PARTS. KEEP HANDS OFF DURING OPERATION TO PREVENT PERSONAL INJURY.

APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AND INSIDE DIAMETER OF ANVIL.



APPLY LOCTITE® C5-A® ANTI-SEIZE LUBRICANT (408183) OR EQUIVALENT TO OUTSIDE OF PULLER AS SHOWN TO KEEP FROM WEARING AGAINST ANVIL.

ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to threads on anvil (1) and allow it to set 20 minutes prior to assembly.
- If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.

- Thread anvil (1) into anvil holder (2).
- Insert limit rod (4) with o-rings (5) attached into i.d. of puller assembly (6) and push limit rod (4) thru i.d. of puller assembly (6) until it bottoms out.
- Slide puller cap (3) over puller (4) and thread puller cap (3) to installation tool.
- Slide assembled anvil (1) and anvil holder (2) over assembled puller cap (3) and puller (4) on tool.
- Slide retaining nut from tool over anvil holder (2) and tighten nose assembly to tool.

DISASSEMBLY:

Reverse assembly instructions.



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GAGE BILT
MADE in USA

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Type:			Fasteners:	Recommended Tool: PB2500N
Self-Releasing 1/4"Ø			FATOR Lockbolt	
Ref. No.	Qty.	Description		FF08-PB2500-36
1	1	Anvil		18020
2	1	Anvil Holder		14414
3	1	Puller Cap		70882
4	1	Limit Rod		70898
5	2	O-Ring		402573
6	1	Puller Assembly		30892
7	1	Puller Assembly - Complete		30893

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