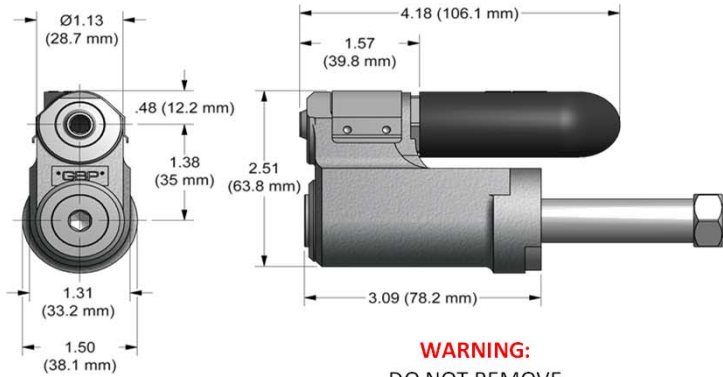
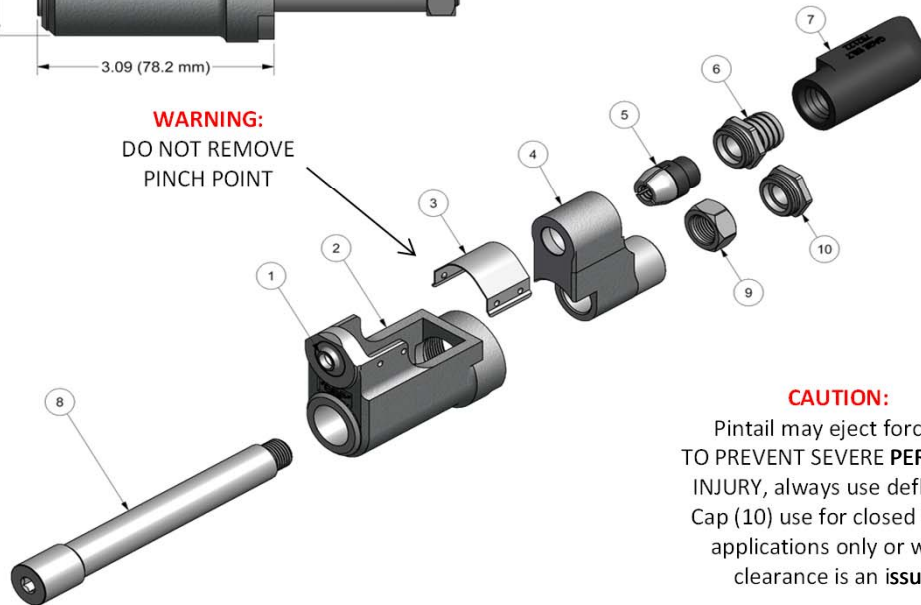


NOSE ASSEMBLY DATA SHEET



WARNING:
DO NOT REMOVE
PINCH POINT



CAUTION:
Gage Bilt recommends rotating deflector 90 degrees away from operator to **prevent** pintails from dropping into slot. If collet strokes rearward with pintail in slot there is a risk of breakage.

CAUTION:
Pintail may eject forcibly.
TO PREVENT SEVERE **PERSONAL**
INJURY, always use deflector!
Cap (10) use for closed access
applications only or when
clearance is an **issue!**

ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB205 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the actuator down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.



*Use Adapter No. 353205 with 756153 stroke limiter.

**Use Adapter No. 353205 with 258153 stroke limiter & 258156 Relief Valve.

10/06 Rev. 6/18

GAGE BILT
MADE in USA

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Type:		Fasteners:	Recommended Tool: GB205(A)
Non Self-Releasing 3/8 Ø		BLIND BOLT (SINGLE ACTION) WITH OR W/OUT DRIVE WASHER MS90353S & U / MS90354S & U MS21140S & U / MS21141S & U MAXI-BOLT®, BACB30YY, YU, & YT	Alternate Tools: *GB756 and **GB2581(A)
Ref. No.	Qty.	Description	SB12-205A-35
1	1	Anvil - Driving	11233
2	1	Anvil & Holder Assy	10982
3	1	Guard	61012
4	1	Collet	21102
5	1	Super-Grip Jaw Assy	31224-S3
6	1	Barbed Retainer	61105
7	1	Deflector	752122
8	1	Drawbar	71109
9	1	Nut	71110
10	1	Cap	61101

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAXI-BOLT® IS A REGISTERED TRADEMARK OF CHERRY AEROSPACE FASTENERS.