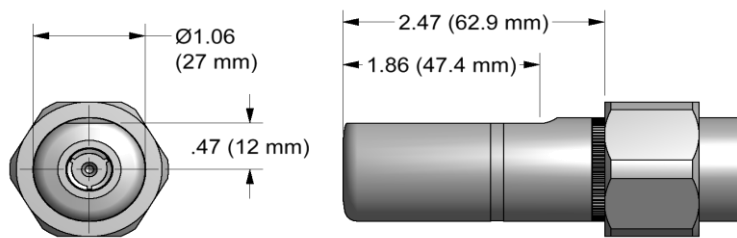
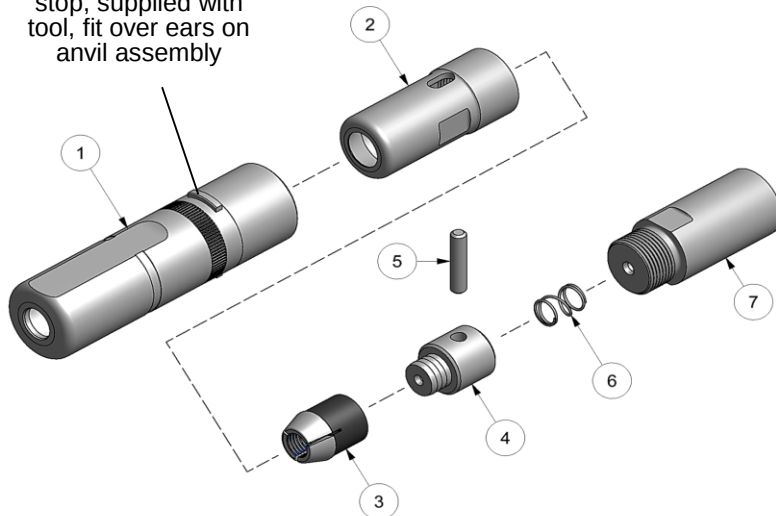


NOSE ASSEMBLY DATA SHEET



Slots on retaining nut stop, supplied with tool, fit over ears on anvil assembly



ASSEMBLY:

Note:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
- Tighten collet (2) and extension-collet (7) to 80-100 IN-LB torque.
- If nose assy is assembled as it is when purchased new, follow steps 4-6 to attach to tool

- Insert barbed guide (4) into rear of super grip jaw assy (3). Insert assembled barbed guide (4) and super grip jaw assy (3) into rear of collet (2) aligning hole in barbed guide (4) with slot in collet (2). (Note direction in exploded view).
- Insert cross pin (5) into slot of collet (2) and thru barbed guide (4). Insert spring into rear of barbed guide (4).
- Thread collet (2) to extension-collet (7) using flats provided on collet (2) and extension-collet (7).
- Thread assembled collet (2) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
- Slide anvil assy (1) over collet (2).
- Slide retaining nut stop & retaining nut over ears on anvil (see exploded view) and tighten to tool.

DISASSEMBLY:

Reverse assembly instructions.

*Pull-in applications require the installation tool to be operated at a lower psi air pressure so the pintail doesn't break off. Air pressure recommendations below are for titanium fasteners only. Refer to fastener manufacturer for formula to figure air pressure required for all other materials. Pre-set regulators are available please contact Gage Bilt. When using hydraulic tool contact Gage Bilt for powerunit settings.



**Anvil Assembly includes 35208 retainer.

***White band designates nose assemblies for pull-in fasteners

12/15 REV 8/24

GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fasteners:	Recommended Tool: *GB756 (59 PSI)
Self-Releasing 3/8" Ø		LGP® Lockbolts ASNA2391-6 ASNA2392-6	
Ref. No.	Qty.	Description	LGP12-745-24PI
1	1	Anvil Assy	11263
2	1	Collet	21252
3	1	Super-Grip Jaw Assy	31234-CS
4	1	Barbed Guide	41225
5	1	Cross Pin	71228
6	1	Spring	406109
7	1	Extension-Collet	71229