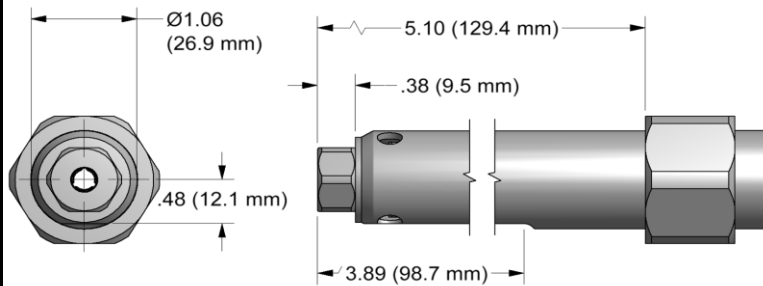


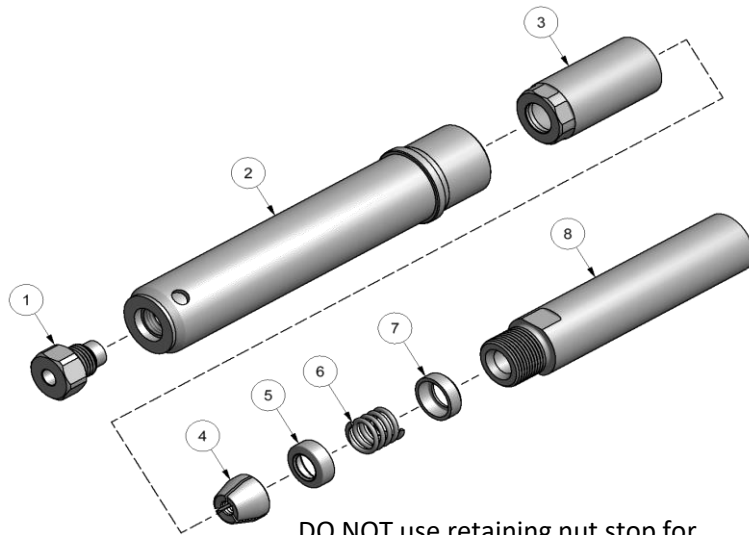
NOSE ASSEMBLY DATA SHEET



ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (8) to 80-100 IN-LB torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3-5 to attach to tool.
- Stand extension-collet (8) up on a flat surface with the threads facing upward. Place locator (7) on top of extension collet (8). Place spring (6) into the locator (7). Place follower (5) on top of spring (6) then place jaw set (4) on top of follower (5). (Note directions in exploded view).
 - Place collet (3) over assembled parts and hand tighten collet (3) to extension-collet (8). Tighten collet (3) to extension-collet (8) using flats provided on collet-extension (8) and flats on collet (3).
 - Thread assembled collet (3) and extension-collet (8) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil & holder assembly (2) over collet (3).
 - Slide retaining nut over anvil and tighten to tool. (Note: retaining nut stop not used in this nose assembly).



DO NOT use retaining nut stop for self-releasing nose assemblies.



DISASSEMBLY:

Reverse assembly instructions.

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GAGE BILT
MADE in USA

44766 Centre Court Clinton Twp. MI 48038 USA
Ph: +1 (586) 226-1500 Fax: +1 (586) 226-1505
solutions1@gagebilt.com / www.gagebilt.com

Type:		Fastener:	Recommended Tool:
Self-Releasing 3/8" Ø		Magna-Lok®, Magna-Bulb® & Hemlok® Counter Sunk and Protruding Head Serrated Stem Structural Rivets	GB756
			Alternate Tools: GB2581(A)
Ref. No.	Qty.	Description	MGL12-756-48
1	1	Anvil Insert	10244
2	1	Anvil Assembly	13023
3	1	Collet	21236
4	1	Jaw Set	31223
5	1	Follower	41226
6	1	Spring	A-1709
7	1	Locator	61225
8	1	Extension-Collet	71220

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. MAGNA-LOK® & MAGNA-BULB® ARE A REGISTERED TRADEMARKS OF HOWMET AEROSPACE. HEMLOK® IS A REGISTERED TRADEMARK OF AVDEL UK LIMITED.