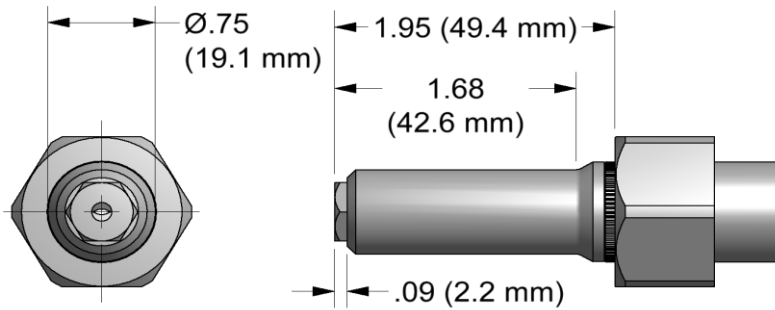


NOSE ASSEMBLY DATA SHEET



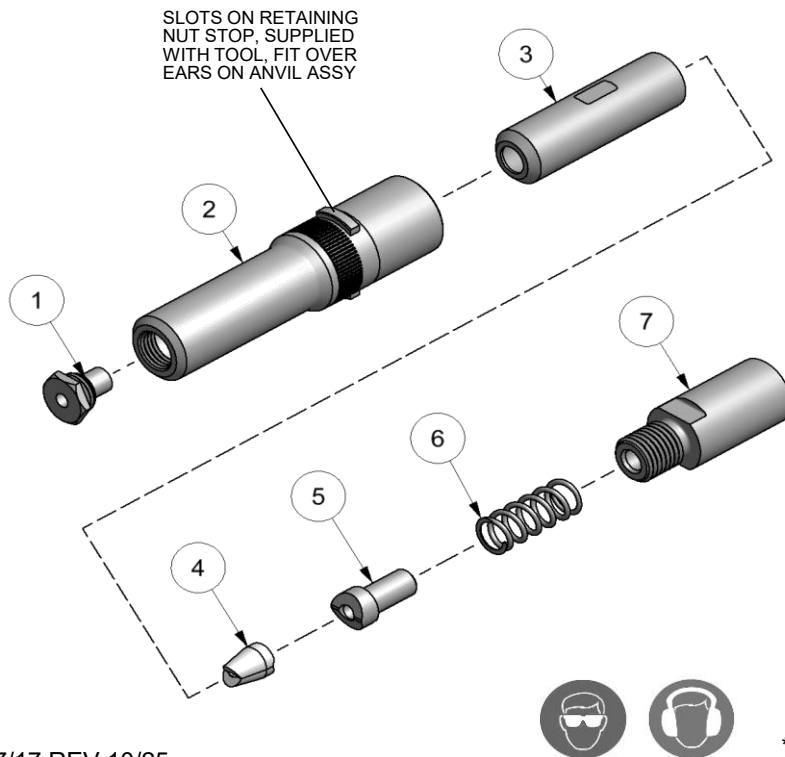
ASSEMBLY:

Notes:

- Apply Vibra-tite® p/n/ 405125 to all threads and allow it to set 20 minutes prior to assembly.
 - Tighten collet (3) and extension-collet (7) to 80 - 100 IN-LBS. (.36 - .44 Kn) torque.
 - If nose assy is assembled as it is when purchased new, follow steps 3 - 5 to attach to tool.
- Insert jaw set (4) into rear of collet (3). Then place spring (6) onto rear of follower (5) and place follower (4) into collet (3) flush against jaw set (4).
 - Thread collet (3) to extension-collet (7) using flats provided.
 - Thread assembled collet (3) and extension-collet (7) onto piston of tool using flats provided and hex in rear of piston.
 - Slide anvil holder (2) over collet (3).
 - Slide retaining nut & retaining nut stop onto ears on anvil and tighten to tool. (See exploded view).

DISASSEMBLY:

Reverse assembly instructions.



7/17 REV 10/25

*Anvil Assembly consists of #1 and 35210 retainer.

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Type:		Fastener:	Recommended Tool:
Non Self-Releasing 3/16" Ø		NUT PLATE RIVETS MS20600 SERIES CCR224/264/274 MS/9SP/PT BACR15CC/CF/DA/DR	GB751
			Alternate Tools: GB713, GB722, GB752 & GB2480(A)
Ref. No.	Qty.	Anvil Holder	6C-751-23
1	1	Nose Tip	10141-2
2	1	Anvil Holder	17796
3	1	Collet	20421
4	1	Jaw Set	30617
5	1	Follower	40442
6	1	Spring	50612
7	1	Extension-Collet	70550-1