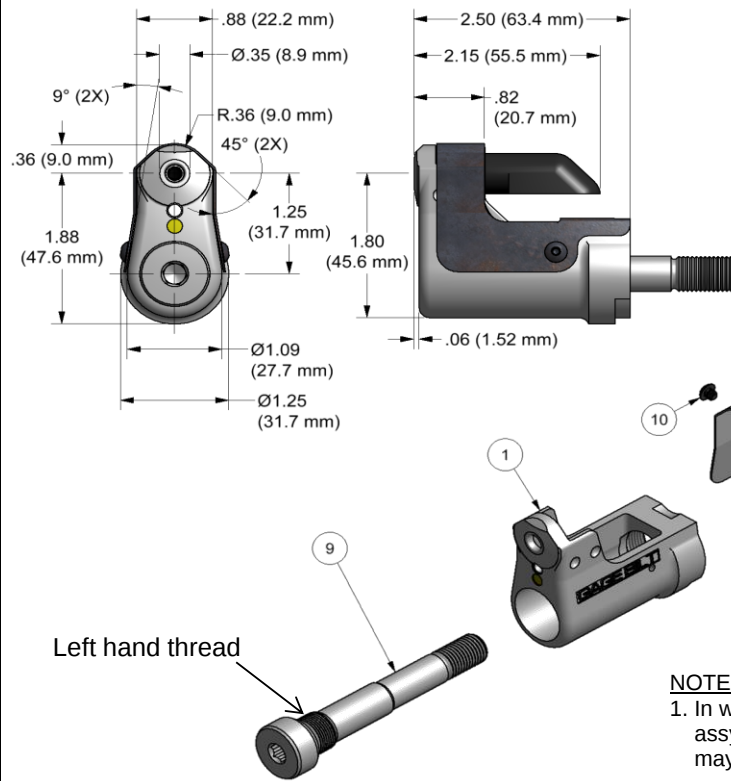
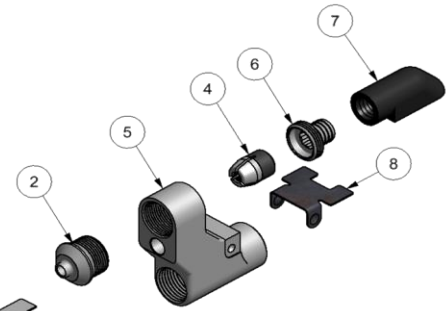


NOSE ASSEMBLY DATA SHEET



CAUTION:
Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY.



WARNING:
DO NOT REMOVE - PINCH POINT

NOTES:

1. In wet applications where sealant is used: 30862 jaw assy, 40688 follower, 405717 spring & 60628 locator may be ordered for easier cleaning of sealant from jaws.
2. Nose assembly shipped with 60447 stop.
3. Yellow designates nose assemblies for lightweight GP® fasteners.

ATTACHING NOSE ASSEMBLY TO TOOL:

1. Cycle tool to ensure piston is full forward.
2. Disconnect tool from power source.
3. Remove screw and stop from tool.
4. Apply Vibra-TITE® part no. 405124 to threads on drawbar.
5. With nose assembly completely assembled, hold collet full forward in anvil and thread drawbar into piston.
6. In approximately 2-3 turns, the anvil assy threads will also engage onto tool, continue to thread drawbar and anvil completely on tool.
7. Back-off assy, no more than 1/2 turn, to position notch on anvil allowing screw and stop to be reassembled onto tool.



*Use Adapter No. 751206-1 & 731158 stroke limiter.
Optional use 731206 (No stroke limiter needed).
**Use Adapter No. 353206-1 & 745160 stroke limiter.

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GAGE BILT
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Type:		Fasteners:	Recommended Tool:
Non Self-Releasing 1/4" Ø		LGP® Lockbolt ASNA2391-4 ASNA2392-4	GB206-500(A)
			Alternate Tools: *GB731, GB731OS/206, **GB745 & GB110AOS
Ref. No.	Qty.	Description	LGP08-25OSSG
1	1	Anvil	18034
2	1	Collet Cartridge	28851
3	1	Guard	60442
4	1	Super Grip Jaw Assembly	30862-S9
5	1	Collet Housing	20742
6	1	Barbed Retainer	70580
7	1	Deflector	61107
8	1	Backguard	60519
9	1	Drawbar	71151
10	2	Button Head Cap Screw	408511