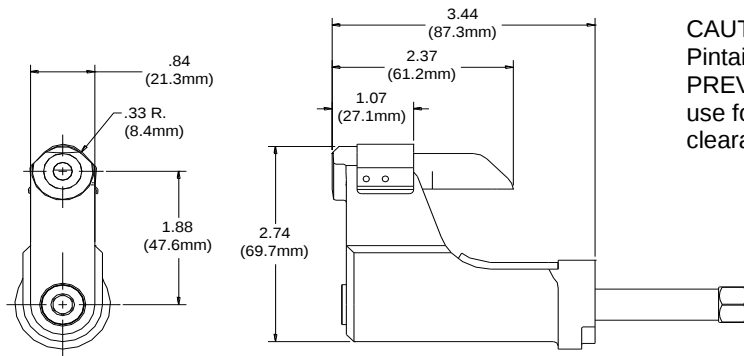
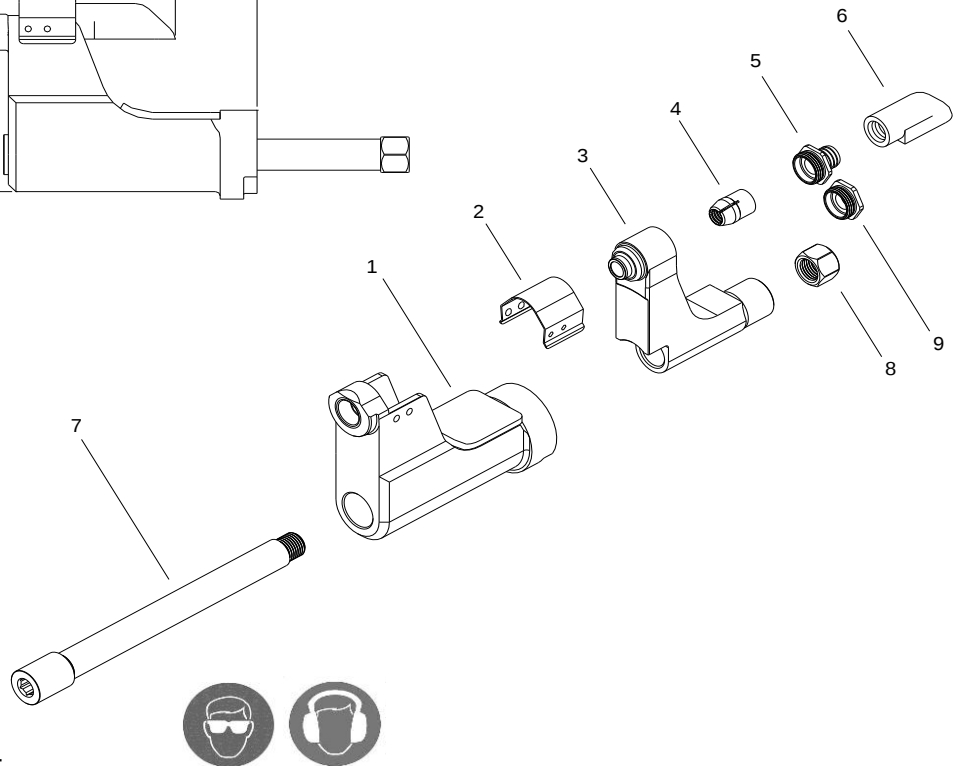


NOSE ASSEMBLY DATA SHEET



CAUTION:

Pintail may eject forcibly. USE DEFLECTOR TO PREVENT SEVERE PERSONAL INJURY. Cap (9) use for closed access applications only or when clearance is an issue!



ASSEMBLY INSTRUCTIONS:

Disconnect tool from power source. On front of GB204 Installation tool, remove screw and stop. With collet placed in anvil install on tool. Apply Vibra-TITE® part no. 405124 to threads on drawbar. Slide drawbar thru anvil and collet. Screw nut "counterbore in" on rear of drawbar. Connect tool to power source. Cycle the tool to rear position. While holding the trigger down, disconnect tool from power source. Using a 1/4" hex wrench and a 1/2" socket wrench, tighten nut on the drawbar. Replace screw and stop on tool.

4/11 REV 1/14

Covered Under Patent No. 5,371,933

*Use Adapter No. 751204.

**Use Adapter No. 353204.

GAGE BILT
MADE IN U.S.A.

GAGE BILT Inc.

44766 Centre Court (586) 226-1500
Clinton Twp. MI 48038 (586) 226-1505 Fax
e-mail:solutions@gagebilt.com / www.gagebilt.com

Type:		Fasteners:		Recommended Tool: GB204A		
Non Self-Releasing 5/32", 3/16" & 1/4" Ø		****GP®, ****NAS Shear and *****NAS Tension Lockbolts		Alternate Tools: *GB731 & **GB745		
Ref. No.	Qty.	Description	****NASS05-204C-34OS	*****NAST05-204C-34OS	NAS06-204C-34OS	NAS08-204C-34OS
1	1	Anvil Assembly (Inc.#1)	15578	15542	16638	18831
2	1	Guard	60426	60426	60426	60426
3	1	Collet	20553	20553	20672	20889
4	1	Super-Grip Jaw Assembly	30543-S9	30543-S9	30654-S9	30862-S5
5	1	Barbed Retainer	70569	70569	70569	70569
6	1	Deflector	61107	61107	61107	61107
7	1	Drawbar	71117	71117	71117	71117
8	1	Nut	71114	71114	71114	71114
9	1	Cap	70571	70571	70571	70571

VIBRA-TITE® IS A REGISTERED TRADEMARK OF OAKLAND CORPORATION. GP® IS A REGISTERED TRADEMARK OF ALCOA INC.